

COMPAIR LEROI  
 211 E. RUSSELL RD.  
 SIDNEY OH 45365  
 PH: 937-498-2500  
 Fx: 937-492-3923

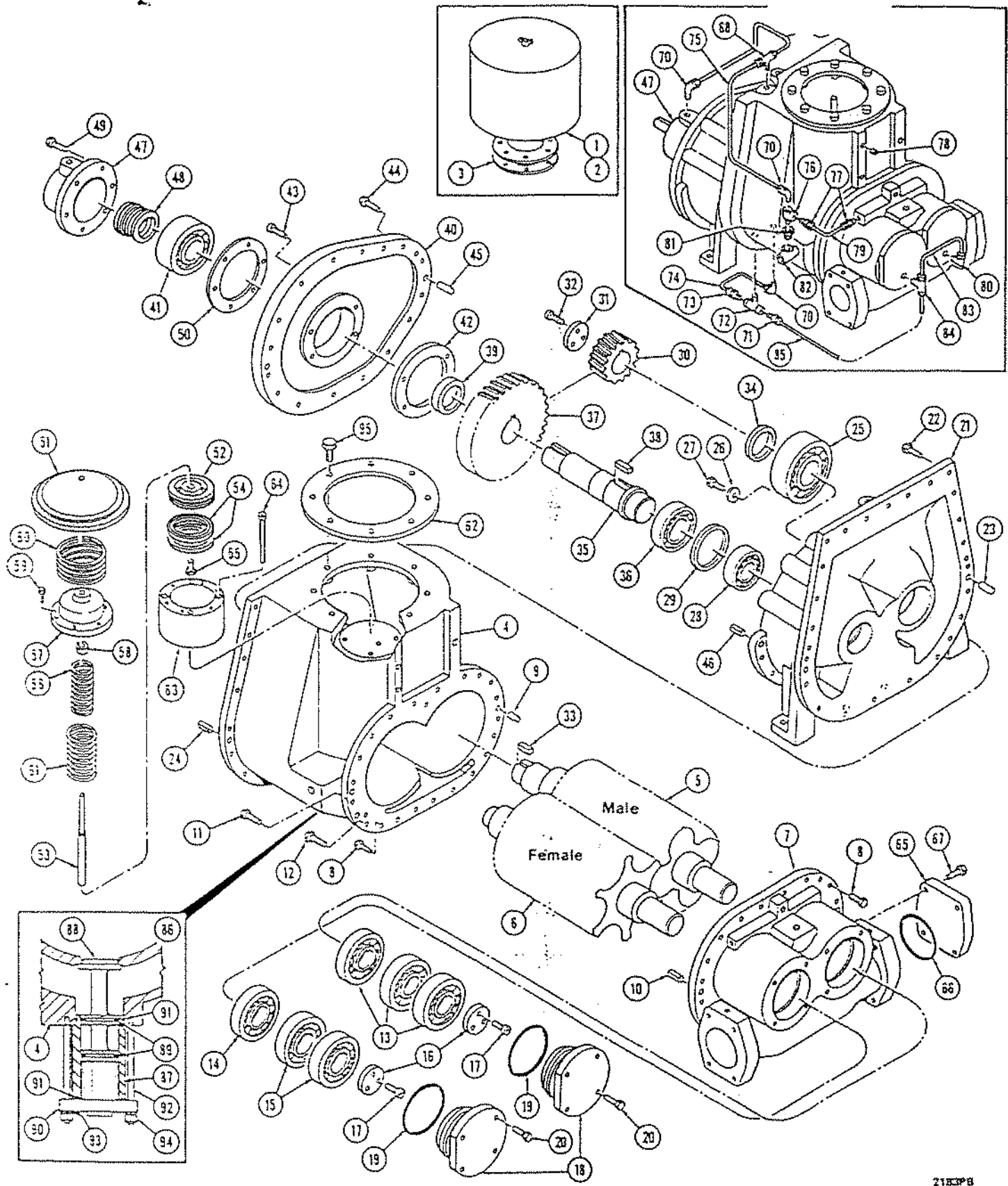
**INDEX to**  
 Also supports compressor/machine portion  
 WM200-250-300SS<sup>4499x4496x4497x4503x4502x4501.</sup>  
**COMPOSITE GROUPS**

**MODEL**  
  
 WE200SS  
 WE250SS  
 WE300SS

SEPTEMBER 1989

4164x 4220x 4221x 4222x

GROUP NUMBER	GROUP NAME	GROUP NUMBER	GROUP NAME
1	AIR END - AIR CLEANER WE200SS 100 & 125 PSI	8	FRAME - BEDPLATE - DRIVE COUPLING - ELECTRIC MOTORS
1A	AIR END - AIR CLEANER WE250SS 100 & 125 PSI	9	HOUSING
1B	AIR END - AIR CLEANER WE300SS 100 & 125 PSI	10	DECALS AND LABELS
1C	AIR END - AIR CLEANER WE250-300SS 150 PSI	11	OPTIONS AND ACCESSORIES
2	AIR RECEIVER/OIL RESERVOIR - SEPARATOR - OIL PIPING		<p>WHEN CONSULTING YOUR DISTRIBUTOR OR THE FACTORY CONCERNING YOUR COMPRESSOR OR WHEN ORDERING SERVICE LITERATURE OR SERVICE PARTS, ALWAYS FURNISH COMPLETE UNIT MODEL AND SERIAL NUMBER.</p> <p>NOTE:            ILLUSTRATIONS USED IN THIS PARTS LIST ARE OF TYPICAL PARTS AND MAY DIFFER IN DETAIL.</p>
3	AIR CLEANERS - OPTIONAL		
4	OIL COOLER/AFTERCOOLER - AIR COOLED - UNIT MOUNT S/N 4168x70 and Before		
4A	OIL COOLER/AFTERCOOLER - AIR COOLED - UNIT MOUNT S/N 4164x71 and Later		
4B	OIL COOLER/AFTERCOOLER - AIR COOLED - REMOTE MOUNT S/N 4164x70 and Before		
4C	OIL COOLER/AFTERCOOLER - AIR COOLED - REMOTE MOUNT S/N 4164x71 and Later		
5	OIL COOLER/AFTERCOOLER - WATER COOLED		
6	CONTROLS - CONTROL PIPING - MODULATING AND AUTO DUAL CONTROL S/N 4164x78 and Before		
6A	CONTROLS - CONTROL PIPING - MODULATING AND AUTO DUAL CONTROL S/N 4164x79 and Later		
6B	CONTROLS - CONTROL PIPING - MODULATING AND AUTO DUAL WITH ELECTRONIC BYPASS CONTROL S/N 4164x78 and Before		
6C	CONTROLS - CONTROL PIPING - MODULATING AND AUTO DUAL WITH ELECTRONIC BYPASS CONTROL S/N 4164x79 and Later		
7	INSTRUMENT PANEL - CONTROL ENCLOSURE - STARTERS		



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PARTS LIST  
GROUPS AND COMPONENTS

GROUP NO. 1 AIR END - AIR CLEANER

MODEL

PART NUMBERS

WE200SS

Ref.	Part Description	Qty.	STANDARD	STANDARD	STANDARD	STANDARD
			G43-848-3 A219-131-3	G43-848-3 A219-131-3	G43-848-3 A219-131-4	G43-848-3 A219-131-4
			100 PSI WITHOUT ECONOTROL	100 PSI WITH ECONOTROL	125 PSI WITHOUT ECONOTROL	125 PSI WITH ECONOTROL
1	AIR CLEANER	1	43-848-3	■	■	■
2	ELEMENT	1	Inc. A 43-848-1--A	Inc. A ■--A	Inc. A ■--A	Inc. A ■--A
3	GASKET	1	16-2064	■	■	■
4	CYLINDER (NSS)	1	1-852-1	1-852	■	1-852
5	ROTOR, Male (NSS)	1	101-195	■	■	■
6	ROTOR, Female (NSS)	1	101-194	■	■	■
7	RETAINER, Bearing, Rear (NSS)	1	31-966	■	■	■
8	SCREW, Cap, Special	20	02-891	■	■	■
9	PIN, Dowel	1	17-1106-10	■	■	■
10	PIN, Spirol	1	17-1280-1	■	■	■
11	SCREW, Cap	1	02-900	■	■	■
12	SCREW, Cap	1	02-894	■	■	■
13	BEARING, Male, Rotor (NSS)	3	181-585	■	■	■
14	BEARING, Female, Rotor (NSS)	1	181-586	■	■	■
15	BEARING, Female, Rotor (NSS)	2	181-407	■	■	■
16	RETAINER, Bearing (NSS)	2	31-972	■	■	■
17	SCREW, Special	6	34-1364-13	■	■	■
18	COVER, Rear, Bearing (NSS)	2	14-1791	■	■	■
19	SEAL, O-Ring	2	125-826-51	■	■	■
20	SCREW, Cap	8	02-891	■	■	■
21	HOUSING, Gear (NSS)	1	37-307	■	■	■
22	SCREW, Cap	24	02-891	■	■	■
23	PIN, Dowel	1	17-1106-10	■	■	■
24	PIN, Spirol	1	17-1280-1	■	■	■
25	BEARING, Roller (NSS)	1	181-584	■	■	■
26	WASHER, Special	1	20-875	■	■	■
27	SCREW, Cap, Special	1	34-1364-14	■	■	■
28	BEARING, Roller (NSS)	1	181-441	■	■	■
29	SPACER	1	22-1143	■	■	■
30	GEAR, Driven (NSS)	1	26-914	■	26-914-3	26-914-3
31	RETAINER (NSS)	1	31-972	■	■	■
32	SCREW, Special	3	34-1364-13	■	■	■
33	KEY, Drive	1	09-211	■	■	■
34	SPACER	1	22-1204	■	■	■
35	SHAFT, Input (NSS)	1	27-1838	■	■	■
36	BEARING, Roller (NSS)	1	181-571	■	■	■
37	GEAR, Drive (NSS)	1	26-915	■	26-915-3	26-915-3
38	KEY, Drive	1	09-211	■	■	■
39	SPACER	1	22-1192	■	■	■
40	RETAINER, Bearing (NSS)	1	31-973	■	■	■
41	BEARING, Roller (NSS)	1	181-570	■	■	■
42	RETAINER, Bearing (NSS)	1	31-974	■	■	■
43	SCREW, Cap, Special	4	34-1364-15	■	■	■
44	SCREW, Cap	14	02-892	■	■	■
45	PIN, Dowel	1	17-1106-10	■	■	■
46	PIN, Spirol	1	17-1280-1	■	■	■

## PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 1 AIR END - AIR CLEANER

MODEL

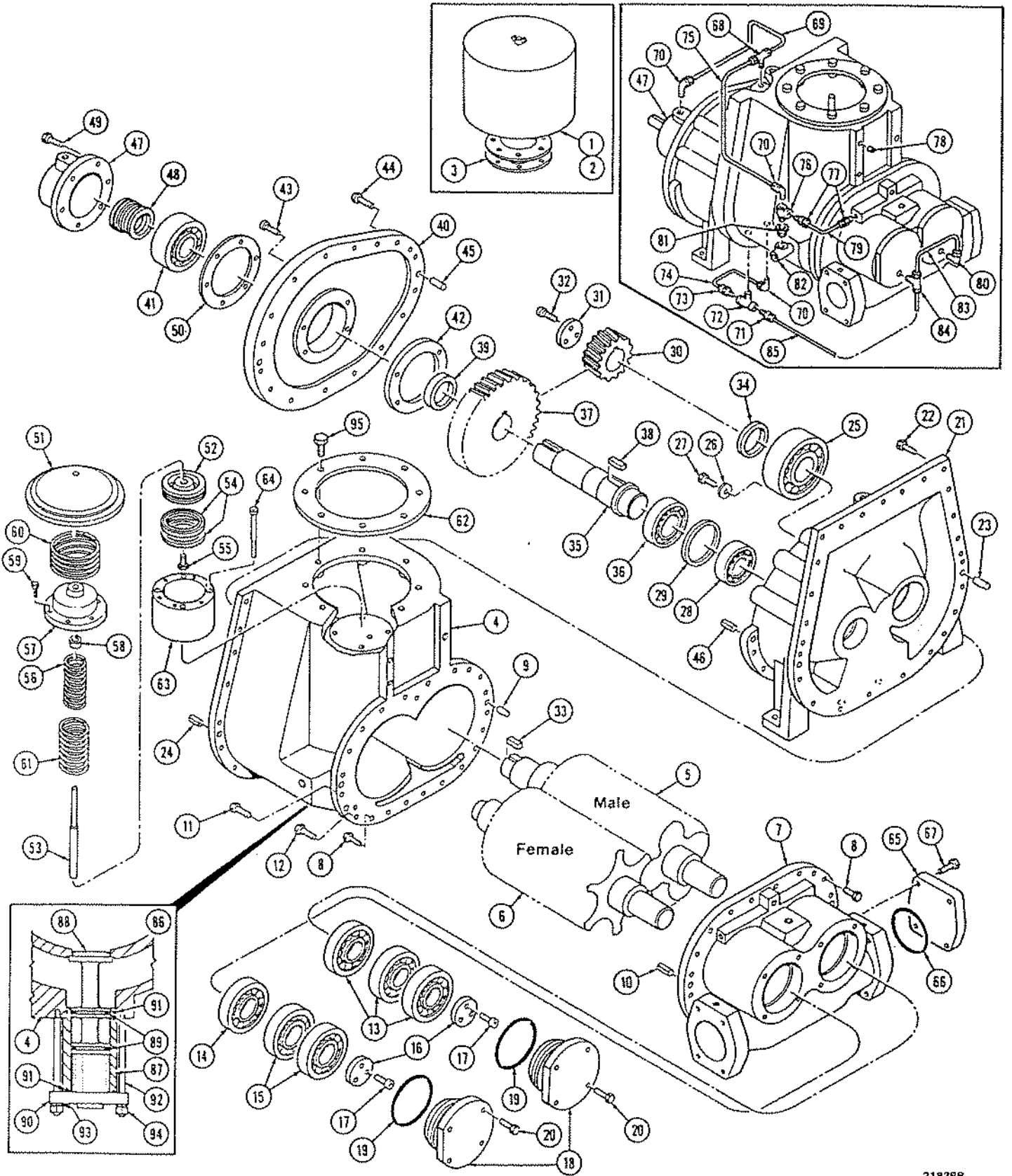
WE200SS

PART NUMBERS

Continued from previous page.

Ref.	Part Description	Qty.	STANDARD	STANDARD	STANDARD	STANDARD
			G43-848-3 A219-131-3 100 PSI WITHOUT ECONOTROL	G43-848-3 1A219-131-3 100 PSI WITH ECONOTROL	G43-848-3 A219-131-4 125 PSI WITHOUT ECONOTROL	G43-848-3 1A219-131-4 125 PSI WITH ECONOTROL
47	RETAINER, Seal	1	31-901-1	■	■	■
48	SEAL, Input Shaft	1	125-848	■	■	■
49	SCREW, Cap	6	02-860	■	■	■
50	GASKET S/N 4164x71 and Before	1	16-1998-1	■	■	■
51	VALVE S/N 4164x72 and Later	1	15-1775	■	■	■
51	VALVE	1	15-1775-1	■	■	■
52	PLUG, Pipe	1	011-104	■	■	■
52	PISTON S/N 4164X71 and Before	1	8-856	■	■	■
53	SHAFT S/N 4164x72 and Later	1	27-1847	■	■	■
53	SHAFT	1	27-1847-1	■	■	■
54	SEAL, Piston	2	125-928-41	■	■	■
55	SCREW, Cap	1	02-831	■	■	■
56	SPRING	1	24-794	■	■	■
57	COVER	1	14-1827	■	■	■
58	BUSHING	1	21-1090	■	■	■
59	SCREW, Cap	6	02-778	■	■	■
60	SPRING	1	24-792	■	■	■
61	SPRING	1	24-793	■	■	■
62	FLANGE, Valve Retainer	1	65-2414-1	■	■	■
63	CYLINDER	1	1-866	■	■	■
64	SCREW, Cap, Special	4	34-1364-23	■	■	■
65	COVER, Unused Port	1	54-857	■	■	■
66	SEAL, O-Ring	1	125-826-51	■	■	■
67	SCREW, Cap	4	02-952	■	■	■
69	TUBE	1	55-48-20	■	■	■
70	FITTING, Elbow	3	182-237	■	■	■
71	FITTING	1	182-214	■	■	■
72	FITTING, Tee	1	182-947-2	■	■	■
73	FITTING	1	H182-355	■	■	■
74	TUBE	1	55-48-6	■	■	■
75	TUBE	1	55-48-11	■	■	■
76	FITTING, Tee	2	182-849	■	■	■
77	FITTING	4	182-238	■	■	■
78	PLUG, Pipe	1	011-103	■	■	■
79	TUBE	1	55-48-31	■	■	■
80	FITTING, Elbow	1	H182-401	■	■	■
81	BUSHING, Pipe	1	013-1070	■	■	■
82	FITTING, Tee	1	A182-982	■	■	■
83	TUBE	1	55-38-33	■	■	■
84	FITTING, Tee	1	182-979	■	■	■
85	TUBE	1	55-38-51	■	■	■
86	CYLINDER ASSEMBLY	1		A1-853 Inc. B to C		A1-853 Inc. B to C
87	CYLINDER	1		1-853--B		1-853--B
88	PISTON	1		8-843		8-843
89	SEAL, Piston	2		125-928-22		125-928-22
90	COVER	1		14-1795		14-1795
91	SEAL, O-Ring	2		125-826-54		125-826-54
92	STUD	4		105-587		105-587
93	WASHER, Lock	4		05-50		05-50
94	NUT	4		04-102--C		04-102--C
95	SCREW, Cap, Special	8	02-1013	■	■	■
	GAGE, Restriction Indicator	1	60-560	■	■	■





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## PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 1A AIR END - AIR CLEANER

MODEL

WE250SS

PART NUMBERS

Ref.	Part Description	Qty.	STANDARD	STANDARD	STANDARD	STANDARD
			G43-897 A219-131-5 100 PSI WITHOUT ECONOTROL	G43-897 A219-131-5 100 PSI WITH ECONOTROL	G43-897 A219-131-6 125 PSI WITHOUT ECONOTROL	G43-897 A219-131-6 125 PSI WITH ECONOTROL
1	AIR CLEANER	1	43-897	■	■	■
2	ELEMENT	1	Inc. A 43-897-1--A	Inc. A ■--A	Inc. A ■--A	Inc. A ■--A
3	GASKET	1	16-2064	■	■	■
4	CYLINDER (NSS)	1	1-852-1	1-852	■	1-852
5	ROTOR, Male (NSS)	1	101-195	■	■	■
6	ROTOR, Female (NSS)	1	101-194	■	■	■
7	RETAINER, Bearing, Rear (NSS)	1	31-966	■	■	■
8	SCREW, Cap	20	02-891	■	■	■
9	PIN, Dowel	1	17-1106-10	■	■	■
10	PIN, Spirol	1	17-1280-1	■	■	■
11	SCREW, Cap	1	02-900	■	■	■
12	SCREW, Cap	1	02-894	■	■	■
13	BEARING, Male, Rotor (NSS)	3	181-585	■	■	■
14	BEARING, Female, Rotor (NSS)	1	181-586	■	■	■
15	BEARING, Female, Rotor (NSS)	2	181-407	■	■	■
16	RETAINER, Bearing (NSS)	2	31-972	■	■	■
17	SCREW, Special	6	34-1364-13	■	■	■
18	COVER, Rear, Bearing (NSS)	2	14-1791	■	■	■
19	SEAL, O-Ring	2	125-826-51	■	■	■
20	SCREW, Cap	8	02-891	■	■	■
21	HOUSING, Gear (NSS)	1	37-307	■	■	■
22	SCREW, Cap	24	02-891	■	■	■
23	PIN, Dowel	1	17-1106-10	■	■	■
24	PIN, Spirol	1	17-1280-1	■	■	■
25	BEARING, Roller (NSS)	1	181-584	■	■	■
26	WASHER, Special	1	20-875	■	■	■
27	SCREW, Cap, Special	1	34-1364-14	■	■	■
28	BEARING, Roller (NSS)	1	181-441	■	■	■
29	SPACER	1	22-1143	■	■	■
30	GEAR, Driven (NSS)	1	26-914-1	■	26-914-4	26-914-4
31	RETAINER (NSS)	1	31-972	■	■	■
32	SCREW, Special	3	34-1364-13	■	■	■
33	KEY, Drive	1	09-211	■	■	■
34	SPACER	1	22-1204	■	■	■
35	SHAFT, Input (NSS)	1	27-1838	■	■	■
36	BEARING, Roller (NSS)	1	181-571	■	■	■
37	GEAR, Drive (NSS)	1	26-915-1	■	26-915-4	26-915-4
38	KEY, Drive	1	09-211	■	■	■
39	SPACER	1	22-1192	■	■	■
40	RETAINER, Bearing (NSS)	1	31-973	■	■	■
41	BEARING, Roller (NSS)	1	181-570	■	■	■
42	RETAINER, BEARING (NSS)	1	31-974	■	■	■
43	SCREW, Cap, Special	4	34-1364-15	■	■	■
44	SCREW, Cap	14	02-892	■	■	■
45	PIN, Dowel	1	17-1106-10	■	■	■
46	PIN, Spirol	1	17-1280-1	■	■	■

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## PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 1A AIR END - AIR CLEANER

MODEL

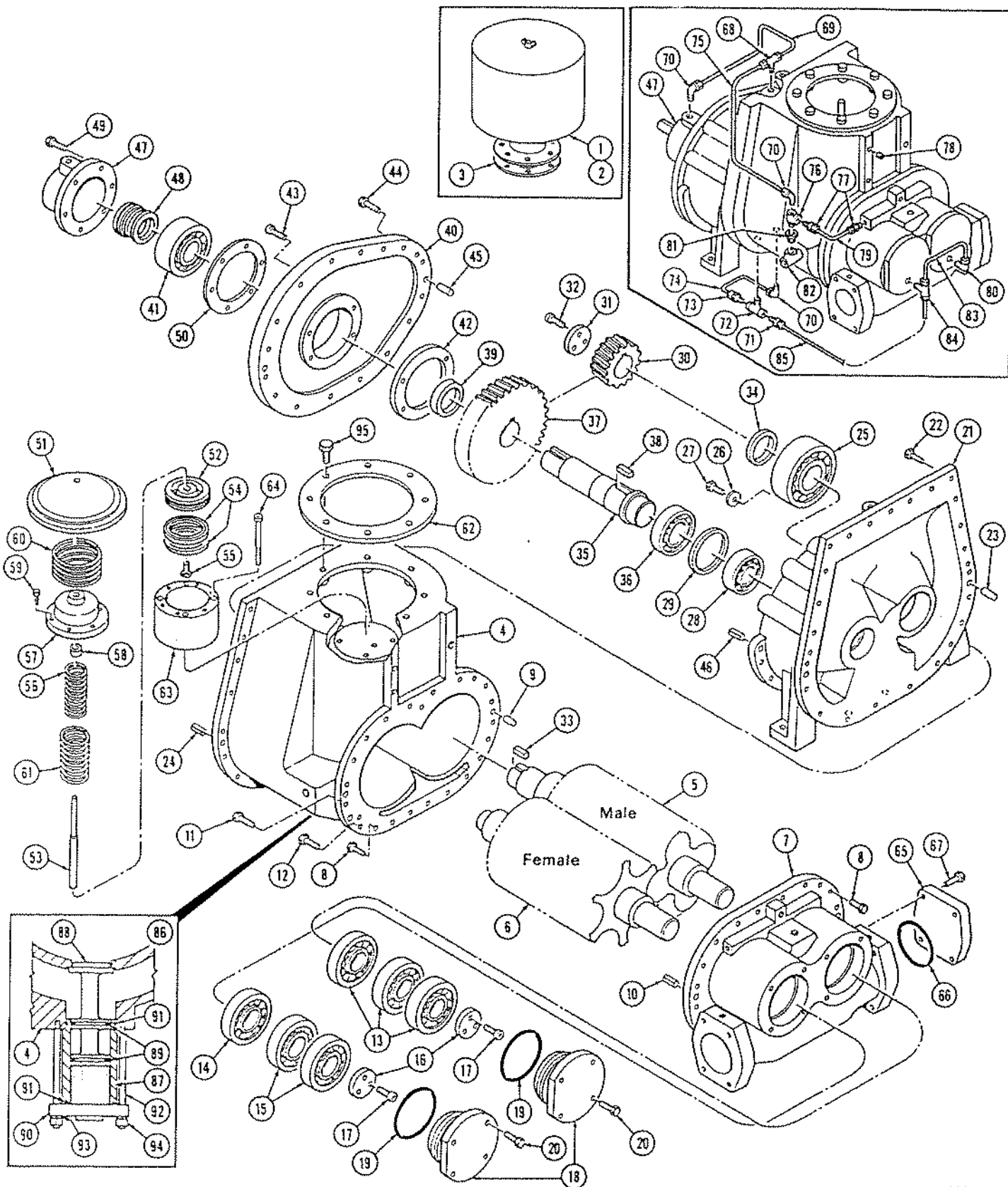
WE250SS

PART NUMBERS

Continued from previous page.

Ref.	Part Description	Qty.	STANDARD	STANDARD	STANDARD	STANDARD
			G43-897 A219-131-5 100 PSI WITHOUT ECONOTROL	G43-897 1A219-131-5 100 PSI WITH ECONOTROL	G43-897 A219-131-6 125 PSI WITHOUT ECONOTROL	G43-897 1A219-131-6 125 PSI WITH ECONOTROL
47	RETAINER, Seal	1	31-901-1	■	■	■
48	SEAL, Input Shaft	1	125-848	■	■	■
49	SCREW, Cap	6	02-860	■	■	■
50	GASKET	1	16-1998-1	■	■	■
51	S/N 4164x71 and Before VALVE	1	15-1775	■	■	■
51	S/N 4164x72 and Later VALVE	1	15-1775-1	■	■	■
52	PLUG, Pipe	1	011-104	■	■	■
52	PISTON	1	8-856	■	■	■
53	S/N 4164x71 and Before SHAFT	1	27-1847	■	■	■
53	S/N 4164x72 and Later SHAFT	1	27-1847-1	■	■	■
54	SEAL, Piston	2	125-928-41	■	■	■
55	SCREW, Cap	1	02-831	■	■	■
56	SPRING	1	24-794	■	■	■
57	COVER	1	14-1827	■	■	■
58	BUSHING	1	21-1090	■	■	■
59	SCREW, Cap	6	02-778	■	■	■
60	SPRING	1	24-792	■	■	■
61	SPRING	1	24-793	■	■	■
62	FLANGE, Valve Retainer	1	65-2414-1	■	■	■
63	CYLINDER	1	1-866	■	■	■
64	SCREW, Cap, Special	4	34-1364-23	■	■	■
65	COVER, Unused Port	1	54-857	■	■	■
66	SEAL, O-Ring	1	125-826-51	■	■	■
67	SCREW, Cap	4	02-952	■	■	■
69	TUBE	1	55-48-20	■	■	■
70	FITTING, Elbow	3	182-237	■	■	■
71	FITTING	1	H182-390	■	■	■
72	FITTING, Tee	1	182-947-2	■	■	■
73	FITTING	1	H182-355	■	■	■
74	TUBE	1	55-48-6	■	■	■
75	TUBE	1	55-48-11	■	■	■
76	FITTING, Tee	2	182-849	■	■	■
77	FITTING	4	182-238	■	■	■
78	PLUG, Pipe	1	011-103	■	■	■
79	TUBE	1	55-48-31	■	■	■
80	FITTING, Elbow	1	H182-401	■	■	■
81	BUSHING, Pipe	1	013-1070	■	■	■
82	FITTING, Tee	1	A182-982	■	■	■
83	TUBE	1	55-38-33	■	■	■
84	FITTING, Tee	1	182-979	■	■	■
85	TUBE	1	55-38-51	■	■	■
86	CYLINDER ASSEMBLY	1		A1-853 Inc. B to C		A1-853 Inc. B to C
87	CYLINDER	1		1-853--B		1-853--B
88	PISTON	1		8-843		8-843
89	SEAL, O-Ring	2		125-928-22		125-928-22
90	COVER	1		14-1795		14-1795
91	SEAL, O-Ring	2		125-826-54		125-826-54
92	STUD	4		105-587		105-587
93	WASHER, Lock	4		05-50		05-50
94	NUT	4		04-102--C		04-102--C
95	SCREW, Cap, Special	8	02-1013	■	■	■
	GAGE, Restriction	1	60-560	■	■	■





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## PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 1B AIR END - AIR CLEANER

MODEL

WE300SS

PART NUMBERS

Ref.	Part Description	Qty.	STANDARD	STANDARD	STANDARD	STANDARD
			G43-897 A219-131	G43-897 1A219-131	G43-897 A219-131-7	G43-897 1A219-131-7
			100 PSI WITHOUT ECONOTROL	100 PSI WITH ECONOTROL	125 PSI WITHOUT ECONOTROL	125 PSI WITH ECONOTROL
1	AIR CLEANER	1	43-897	■	■	■
2	ELEMENT	1	Inc. A 43-897-1--A	Inc. A ■--A	Inc. A ■--A	Inc. A ■--A
3	GASKET	1	16-2064	■	■	■
4	CYLINDER (NSS)	1	1-852-1	1-852	■	1-852
5	ROTOR, Male (NSS)	1	101-195	■	■	■
6	ROTOR, Female (NSS)	1	101-194	■	■	■
7	RETAINER, Bearing, Rear (NSS)	1	31-966	■	■	■
8	SCREW, Cap, Special	20	02-891	■	■	■
9	PIN, Dowel	1	17-1106-10	■	■	■
10	PIN, Spirol	1	17-1280-1	■	■	■
11	SCREW, Cap	1	02-900	■	■	■
12	SCREW, Cap	1	02-894	■	■	■
13	BEARING, Male, Rotor (NSS)	3	181-585	■	■	■
14	BEARING, Female, Rotor (NSS)	1	181-586	■	■	■
15	BEARING, Female, Rotor (NSS)	2	181-407	■	■	■
16	RETAINER, Bearing (NSS)	2	31-972	■	■	■
17	SCREW, Special	6	34-1364-13	■	■	■
18	COVER, Rear, Bearing (NSS)	2	14-1791	■	■	■
19	SEAL, O-Ring	2	125-826-51	■	■	■
20	SCREW, Cap	8	02-891	■	■	■
21	HOUSING, Gear (NSS)	1	37-307	■	■	■
22	SCREW, Cap	24	02-891	■	■	■
23	PIN, Dowel	1	17-1106-10	■	■	■
24	PIN, Spirol	1	17-1280-1	■	■	■
25	BEARING, Roller (NSS)	1	181-584	■	■	■
26	WASHER, Special	1	20-875	■	■	■
27	SCREW, Cap, Special	1	34-1364-14	■	■	■
28	BEARING, Roller (NSS)	1	181-441	■	■	■
29	SPACER	1	22-1143	■	■	■
30	GEAR, Driven (NSS)	1	26-914-2	■	26-914-5	26-914-5
31	RETAINER (NSS)	1	31-972	■	■	■
32	SCREW, Special	3	34-1364-13	■	■	■
33	KEY, Drive	1	09-211	■	■	■
34	SPACER	1	22-1204	■	■	■
35	SHAFT, Input (NSS)	1	27-1838	■	■	■
36	BEARING, Roller (NSS)	1	181-571	■	■	■
37	GEAR, Drive (NSS)	1	26-915-2	■	26-915-5	26-915-5
38	KEY, Drive	1	09-211	■	■	■
39	SPACER	1	22-1192	■	■	■
40	RETAINER, Bearing (NSS)	1	31-973	■	■	■
41	BEARING, Roller (NSS)	1	181-570	■	■	■
42	RETAINER, Bearing (NSS)	1	31-974	■	■	■
43	SCREW, Cap, Special	4	34-1364-15	■	■	■
44	SCREW, Cap	14	02-892	■	■	■
45	PIN, Dowel	1	17-1106-10	■	■	■
46	PIN, Spirol	1	17-1280-1	■	■	■

1B Continued on next page. ■ Part number is same as in first column.  
(NSS) Not Serviced Separately.

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## PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 1B AIR END - AIR CLEANER

MODEL

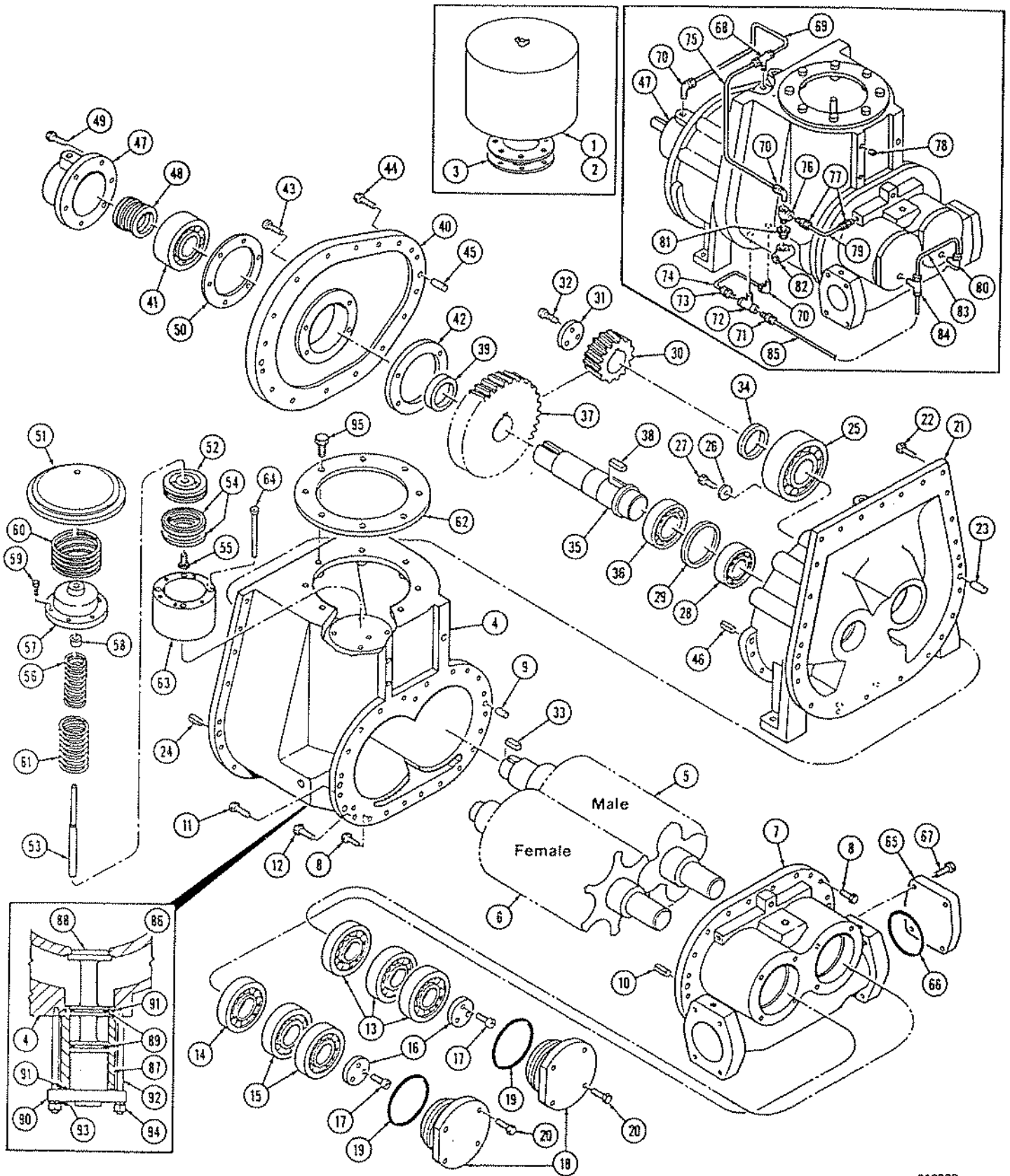
WE300SS

PART NUMBERS

Continued from previous page.

Ref.	Part Description	Qty.	STANDARD	STANDARD	STANDARD	STANDARD
			G43-897 A219-131 100 PSI WITHOUT ECONOTROL	G43-897 1A219-131 100 PSI WITH ECONOTROL	G43-897 A219-131-7 125 PSI WITHOUT ECONOTROL	G43-897 1A219-131-7 125 PSI WITH ECONOTROL
47	RETAINER, Seal	1	31-901-1	■	■	■
48	SEAL, Input Shaft	1	125-848	■	■	■
49	SCREW, Cap	6	02-860	■	■	■
50	GASKET S/N 4164x71 and Before	1	16-1998-1	■	■	■
51	VALVE S/N 4164x72 and Later	1	15-1775	■	■	■
51	VALVE	1	15-1775-1	■	■	■
52	PLUG, Pipe	1	011-104	■	■	■
52	PISTON	1	6-856	■	■	■
53	SHAFT S/N 4164x71 and Before	1	27-1847	■	■	■
53	SHAFT S/N 4164x72 and Later	1	27-1847-1	■	■	■
54	SEAL, Piston	2	125-928-41	■	■	■
55	SCREW, Cap	1	02-831	■	■	■
56	SPRING	1	24-794	■	■	■
57	COVER	1	14-1827	■	■	■
58	BUSHING	1	21-1090	■	■	■
59	SCREW, Cap	6	02-778	■	■	■
60	SPRING	1	24-792	■	■	■
61	SPRING	1	24-793	■	■	■
62	FLANGE, Valve Retainer	1	65-2414-1	■	■	■
63	CYLINDER	1	1-866	■	■	■
64	SCREW, Cap, Special	4	34-1364-23	■	■	■
65	COVER, Unused Port	1	54-857	■	■	■
66	SEAL, O-Ring	1	125-826-51	■	■	■
67	SCREW, Cap	4	02-952	■	■	■
68	FITTING, Tee	1	H182-250	■	■	■
69	TUBE	1	55-48-20	■	■	■
70	FITTING, Elbow	3	182-237	■	■	■
71	FITTING	1	H182-390	■	■	■
72	FITTING, Tee	1	182-947-2	■	■	■
73	FITTING	1	H182-355	■	■	■
74	TUBE	1	55-48-6	■	■	■
75	TUBE	1	55-48-11	■	■	■
76	FITTING, Tee	1	182-849	■	■	■
77	FITTING	2	182-238	■	■	■
78	PLUG, Pipe	1	011-103	■	■	■
79	TUBE	1	55-48-31	■	■	■
80	FITTING, Elbow	1	H182-401	■	■	■
81	BUSHING, Pipe	1	013-1070	■	■	■
82	FITTING, Tee	1	A182-982	■	■	■
83	TUBE	1	55-38-33	■	■	■
84	FITTING, Tee	1	182-979	■	■	■
85	TUBE	1	55-38-51	■	■	■
86	CYLINDER ASSEMBLY	1		A1-853 Inc. B to C		A1-853 Inc. B to C
87	CYLINDER	1		1-853--B		1-853--B
88	PISTON	1		8-843		8-843
89	SEAL, O-Ring	2		125-928-22		125-928-22
90	COVER	1		14-1795		14-1795
91	SEAL, O-Ring	2		125-826-54		125-826-54
92	STUD	4		105-587		105-587
93	WASHER, Lock	4		05-50		05-50
94	NUT	4		04-102--C		04-102--C
95	SCREW, Cap, Special	8	02-1013	■	■	■
	GAGE, Restriction Indicator	1	60-560	■	■	■





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# PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 1C AIR END - AIR CLEANER

MODEL

WE250-300SS

PART NUMBERS

Ref.	Part Description	Qty.	STANDARD	STANDARD	STANDARD	STANDARD
			G43-897 A219-131-3	G43-897 1A219-131-3	G43-897 A219-131-6	G43-897 1A219-131-6
			150 PSI WITHOUT ECONOTROL	150 PSI WITH ECONOTROL	150 PSI WITHOUT ECONOTROL	150 PSI WITH ECONOTROL
			WE250SS	WE250SS	WE300SS	WE300SS
1	AIR CLEANER	1	43-897	■	■	■
2	ELEMENT	1	Inc. A 43-897-1--A	Inc. A ■--A	Inc. A ■--A	Inc. A ■--A
3	GASKET	1	16-2064	■	■	■
4	CYLINDER (NSS)	1	1-852-1	1-852	■	1-852
5	ROTOR, Male (NSS)	1	101-195	■	■	■
6	ROTOR, Female (NSS)	1	101-194	■	■	■
7	RETAINER, Bearing, Rear (NSS)	1	31-966	■	■	■
8	SCREW, Cap	20	02-891	■	■	■
9	PIN, Dowel	1	17-1106-10	■	■	■
10	PIN, Spirol	1	17-1280-1	■	■	■
11	SCREW, Cap	1	02-900	■	■	■
12	SCREW, Cap	1	02-894	■	■	■
13	BEARING, Male, Rotor (NSS)	3	181-585	■	■	■
14	BEARING, Female, Rotor (NSS)	1	181-586	■	■	■
15	BEARING, Female, Rotor (NSS)	2	181-407	■	■	■
16	RETAINER, Bearing (NSS)	2	31-972	■	■	■
17	SCREW, Special	6	34-1364-13	■	■	■
18	COVER, Rear, Bearing (NSS)	2	14-1791	■	■	■
19	SEAL, O-Ring	2	125-826-51	■	■	■
20	SCREW, Cap	8	02-891	■	■	■
21	HOUSING, Gear (NSS)	1	37-307	■	■	■
22	SCREW, Cap	24	02-891	■	■	■
23	PIN, Dowel	1	17-1106-10	■	■	■
24	PIN, Spirol	1	17-1280-1	■	■	■
25	BEARING, Roller (NSS)	1	181-584	■	■	■
26	WASHER, Special	1	20-875	■	■	■
27	SCREW, Cap, Special	1	34-1364-14	■	■	■
28	BEARING, Roller (NSS)	1	181-441	■	■	■
29	SPACER	1	22-1143	■	■	■
30	GEAR, Driven (NSS)	1	26-914	■	26-914-4	26-914-4
31	RETAINER (NSS)	1	31-972	■	■	■
32	SCREW, Special	3	34-1364-13	■	■	■
33	KEY, Drive	1	09-211	■	■	■
34	SPACER	1	22-1204	■	■	■
35	SHAFT, Input (NSS)	1	27-1838	■	■	■
36	BEARING, Roller (NSS)	1	181-571	■	■	■
37	GEAR, Drive (NSS)	1	26-915	■	26-915-4	26-915-4
38	KEY, Drive	1	09-211	■	■	■
39	SPACER	1	22-1192	■	■	■
40	RETAINER, Bearing (NSS)	1	31-973	■	■	■
41	BEARING, Roller (NSS)	1	181-570	■	■	■
42	RETAINER, BEARING (NSS)	1	31-974	■	■	■
43	SCREW, Cap, Special	4	34-1364-15	■	■	■
44	SCREW, Cap	14	02-892	■	■	■
45	PIN, Dowel	1	17-1106-10	■	■	■
6	PIN, Spirol	1	17-1280-1	■	■	■

1C Continued on next page.

(NSS) Not Serviced Separately.

■ Part number is same as in first column.

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## PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 1C AIR END - AIR CLEANER

MODEL

WE250-300SS

PART NUMBERS

Continued from previous page.

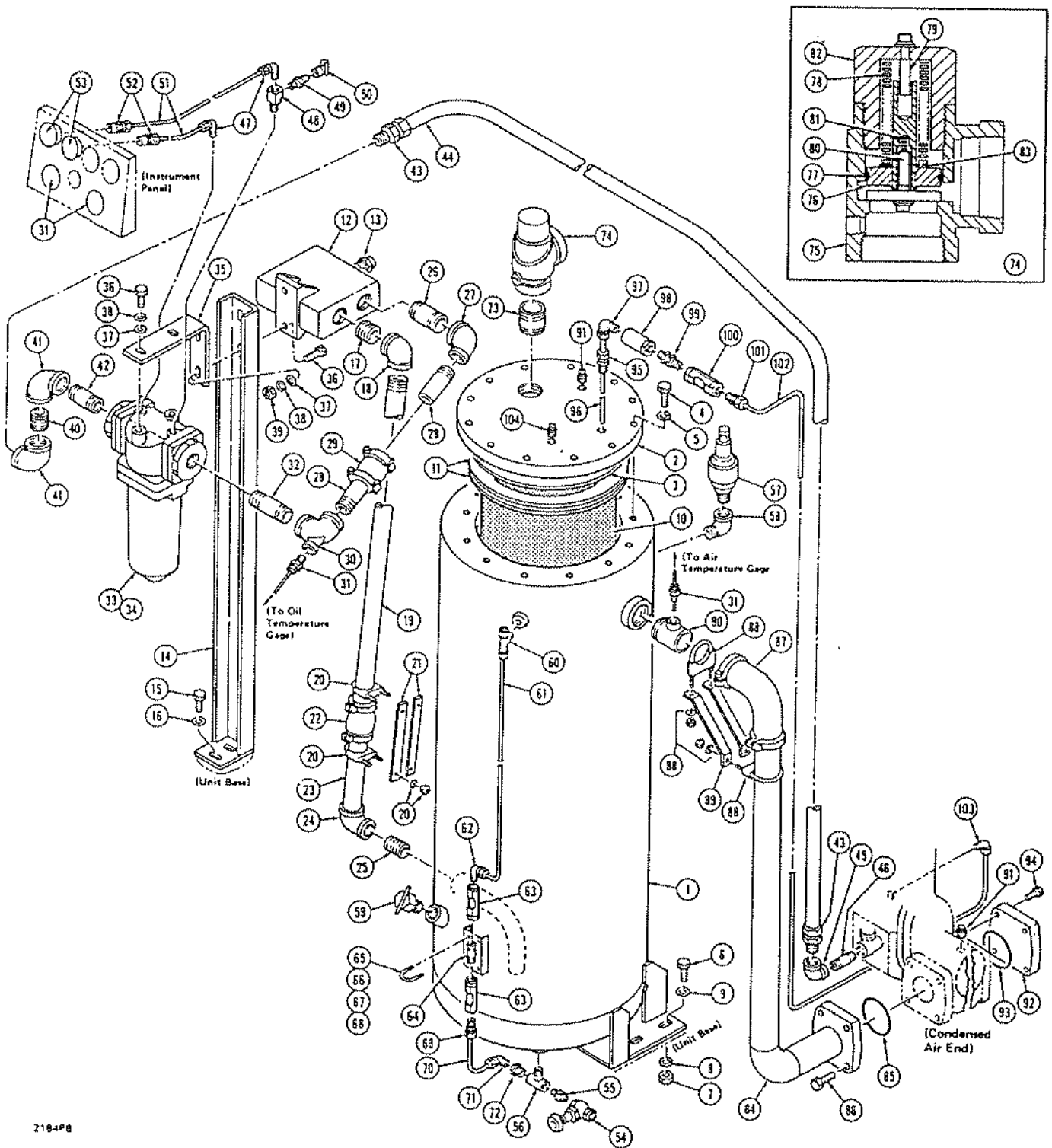
Ref.	Part Description	Qty.	STANDARD	STANDARD	STANDARD	STANDARD
			G43-897 A219-131-3 150 PSI WITHOUT ECONOTROL WE250SS	G43-897 1A219-131-3 150 PSI WITH ECONOTROL WE250SS	G43-897 A219-131-6 150 PSI WITHOUT ECONOTROL WE300SS	G43-897 1A219-131-6 150 PSI WITH ECONOTROL WE300SS
47	RETAINER, Seal	1	31-901-1	■	■	■
48	SEAL, Input Shaft	1	125-848	■	■	■
49	SCREW, Cap	6	02-860	■	■	■
50	GASKET	1	16-1998-1	■	■	■
51	VALVE S/N 4164x71 and Before	1	15-1775	■	■	■
51	VALVE S/N 4164x72 and Later	1	15-1775-1	■	■	■
52	PLUG, Pipe	1	011-104	■	■	■
52	PISTON	1	8-856	■	■	■
53	SHAFT S/N 4164x71 and Before	1	27-1847	■	■	■
53	SHAFT S/N 4164x72 and Later	1	27-1847-1	■	■	■
54	SEAL, Piston	2	125-928-41	■	■	■
55	SCREW, Cap	1	02-831	■	■	■
56	SPRING	1	24-794	■	■	■
57	COVER	1	14-1827	■	■	■
58	BUSHING	1	21-1090	■	■	■
59	SCREW, Cap	6	02-778	■	■	■
60	SPRING	1	24-792	■	■	■
61	SPRING	1	24-793	■	■	■
62	FLANGE, Valve Retainer	1	65-2414-1	■	■	■
63	CYLINDER	1	1-866	■	■	■
64	SCREW, Cap, Special	4	34-1364-23	■	■	■
65	COVER, Unused Port	1	54-857	■	■	■
66	SEAL, O-Ring	1	125-826-51	■	■	■
67	SCREW, Cap	4	02-952	■	■	■
69	TUBE	1	55-48-20	■	■	■
70	FITTING, Elbow	3	182-237	■	■	■
71	FITTING	1	H182-390	■	■	■
72	FITTING, Tee	1	182-947-2	■	■	■
73	FITTING	1	H182-355	■	■	■
74	TUBE	1	55-48-6	■	■	■
75	TUBE	1	55-48-11	■	■	■
76	FITTING, Tee	2	182-849	■	■	■
77	FITTING	4	182-238	■	■	■
78	PLUG, Pipe	1	011-103	■	■	■
79	TUBE	1	55-48-31	■	■	■
80	FITTING, Elbow	1	H182-401	■	■	■
81	BUSHING, Pipe	1	013-1070	■	■	■
82	FITTING, Tee	1	A182-982	■	■	■
83	TUBE	1	55-38-33	■	■	■
84	FITTING, Tee	1	182-979	■	■	■
85	TUBE	1	55-38-51	■	■	■
86	CYLINDER ASSEMBLY	1		A1-853 Inc. B to C		A1-853 Inc. B to C
87	CYLINDER	1		1-853--B		1-853--B
88	PISTON	1		8-843		8-843
89	SEAL, O-Ring	2		125-928-22		125-928-22
90	COVER	1		14-1795		14-1795
91	SEAL, O-Ring	2		125-826-54		125- 826-54
92	STUD	4		105-587		105-587
93	WASHER, Lock	4		05-50		05-50
94	NUT	4		04-102--C		04-102--C
95	SCREW, Cap, Special	8	02-1013	■	■	■
	GAGE, Restriction	1	60-560	■	■	■

1C

■ Part number is same as in first column.

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## PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 2 AIR RECEIVER/OIL RESERVOIR - SEPARATOR - OIL PIPING

MODEL

PART NUMBERS

WE200-250-300SS

Ref.	Part Description	Qty.	STANDARD	OPTIONAL
			G69-818 8G116-419-1 Unloaded Pressure To 135 PSI	G69-818 9G116-419-1 Unloaded Pressure To 160 PSI
1	AIR/OIL RECEIVER	1	A69-857	A69-818
2	COVER	1	Inc. A to B	Inc. A to B
3	GASKET	1	14-1796--A	■--A
4	SCREW, Cap	1	16-2059	■
5	WASHER, Lock	12	34-1220-B	■
		12	05-55--B	■--B
6	SCREW, Cap	4	02-119	■
7	NUT	2	04-109	■
8	WASHER, Lock	4	05-57	■
9	WASHER, Flat	6	06-75	■
10	ELEMENT, Separator	1	43-895	■
11	GASKET	2	Inc. C 16-2059--C	Inc. C ■--C
12	BODY, Thermal Valve	1	116-419-1	■
13	VALVE, Thermal	3	116-255	■
14	SUPPORT, Valve	1	A39-6453	■
15	SCREW, Cap	2	02-187	■
16	WASHER, Flat	2	06-5	■
17	NIPPLE, Pipe	1	013-29	■
18	ELBOW, Pipe	1	013-409	■
19	NIPPLE, Special	1	33-86-108	■
20	CLAMP, Restraint	2	83-140	■
21	RESTRAINT	2	222-2800	■
22	COUPLING, Special	1	28-428-1	■
23	NIPPLE, Pipe	1	33-86-27	■
24	ELBOW, Pipe, Special	1	013-466	33-86-37
25	NIPPLE, Pipe	1	013-8C	■
26	NIPPLE, Pipe	1	013-216	■
27	ELBOW, Pipe, Special	1	013-466	■
28	NIPPLE, Pipe	2	33-100-21	■
29	COUPLING, Special	1	28-428-2	■
30	TEE, Pipe, Special	1	013-1651	■
31	GAGE, Temperature	2	60-531	■
32	NIPPLE, Pipe	1	013-196	■
33	FILTER, Oil	1	43-956	■
34	KIT, ELEMENT, Filter	1	Inc. D No P/N Inc. E & F	Inc. D No P/N Inc. E & F
	ELEMENT, Filter	1	REQUIRES BOTH 204-1311--E	■
	ELEMENT, Filter	1	204-1310--F	■
	SEAL, Element	1	Inc. G & H	Inc. G & H
	SEAL, Flange	2	125-897--G 125-784--H	■--G ■--H
35	SUPPORT, Filter	1	39-6452	■
36	SCREW, Cap	4	02-71	■
37	WASHER, Flat	4	06-5	■
38	WASHER, Lock	4	05-53	■
39	NUT	2	04-405	■
40	NIPPLE, Pipe	1	013-193	013-196
41	ELBOW, Pipe	2	013-408	■
42	NIPPLE, Pipe	1	013-198	■
43	FITTING	2	182-436-9	■
44	TUBE	1	55-2546	■
45	ELBOW, Pipe, Special	1	013-464	■

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## PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 2 AIR RECEIVER/OIL RESERVOIR - SEPARATOR - OIL PIPING

MODEL

PART NUMBERS

WE200-250-300SS

Continued from previous page.

Ref.	Part Description	Qty.	STANDARD	OPTIONAL
			G69-857 8G116-419-1 Unloaded Pressure To 135 PSI	G69-818 9G116-419-1 Unloaded Pressure To 160 PSI
46	NIPPLE, Pipe	1	013-155	■
47	FITTING	2	H182-393	■
48	FITTING	1	182-182	■
49	FITTING	1	182-725	■
50	VALVE	1	15-338	■
51	TUBE	2	55-29-84	■
52	FITTING	2	182-611-1	■
53	GAGE	2	60-559	■
54	VALVE	1	H15-636	■
55	FITTING, Nipple	1	182-906-3	■
56	FITTING, Tee	1	182-947	■
57	VALVE, Pressure Relief	1	15-1262-1	15-1262-3
58	ELBOW, Pipe	1	013-508	013-463
59	FITTING, Filler Plug	1	182-750-14	■
60	FITTING	1	182-817	■
61	TUBE	1	55-29-72	■
62	FITTING, Elbow	1	H182-383	■
63	GAGE, Sight	2	60-453	■
64	NIPPLE, Pipe	1	013-73	■
65	BOLT, U-Clamp	2	34-1495	■
66	WASHER, Flat	2	06-67	■
67	WASHER, Lock	2	05-49	■
68	NUT	2	04-101	■
69	FITTING	1	H182-382	■
70	TUBE	1	55-29-7	■
71	FITTING	1	H182-383	■
72	BUSHING	1	013-1067	■
73	NIPPLE, Pipe	1	013-251	■
74	VALVE, Minimum Pressure/ Check	1	A116-420	■
75	BODY	1	Inc. I to J	Inc. I to J
76	PISTON, Large	1	220-221--I	■--I
77	SEAL, O-Ring	1	220-221-6	■
78	SPRING, Large	1	220-221-5	■
79	GUIDE, Piston	1	220-221-3	■
80	PISTON, Small	1	220-221-7	■
81	SPRING, Small	1	220-221-1	■
82	CAP	1	220-221-2	■
83	SPACER	1	220-221-4	■
			220-221-8--J	■--J
84	FLANGE, Weldment	1	A54-857-2	■
85	SEAL, O-Ring	1	125-826-51	■
86	SCREW, Cap	4	02-949	■
87	COUPLING, Special, Elbow	1	28-428-7	28-597
88	CLAMP, U-Bolt	2	83-476	■
89	RESTRAINT	2	39-5195	222-2856
90	NIPPLE, Pipe	1	A33-1215	■
91	PLUG, Pipe	2	011-204	■
92	FLANGE, Unused Port	1	54-857	■
93	SEAL, O-Ring	1	125-826-51	■
94	SCREW, Cap	4	02-949	■

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■ Part number is same as in first column.

## PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 2 AIR RECEIVER/OIL RESERVOIR - SEPARATOR - OIL PIPING

MODEL

PART NUMBERS

WE200-250-300SS

Continued from previous page.

Ref.	Part Description	Qty.	PART NUMBERS	
			STANDARD	OPTIONAL
			G69-857 8G116-419-1 Unloaded Pressure To 135 PSI	G69-818 9G116-419-1 Unloaded Pressure To 160 PSI
95	FITTING	1	182-405-2	■
96	TUBE	1	55-2508-4	■
97	FITTING, Elbow	1	182-435	■
98	FILTER	1	43-721	■
99	VALVE, Check	1	15-1703	■
100	GAGE, Sight	1	60-453	■
101	FITTING	1	182-436	■
102	TUBE	1	55-2508-4	■
103	FITTING	1	182-435-10	■
104	PLUG, Pipe	1	011-3	■
	GAGE, Temperature	1	60-531	■

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## PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 3 AIR CLEANERS - OPTIONAL

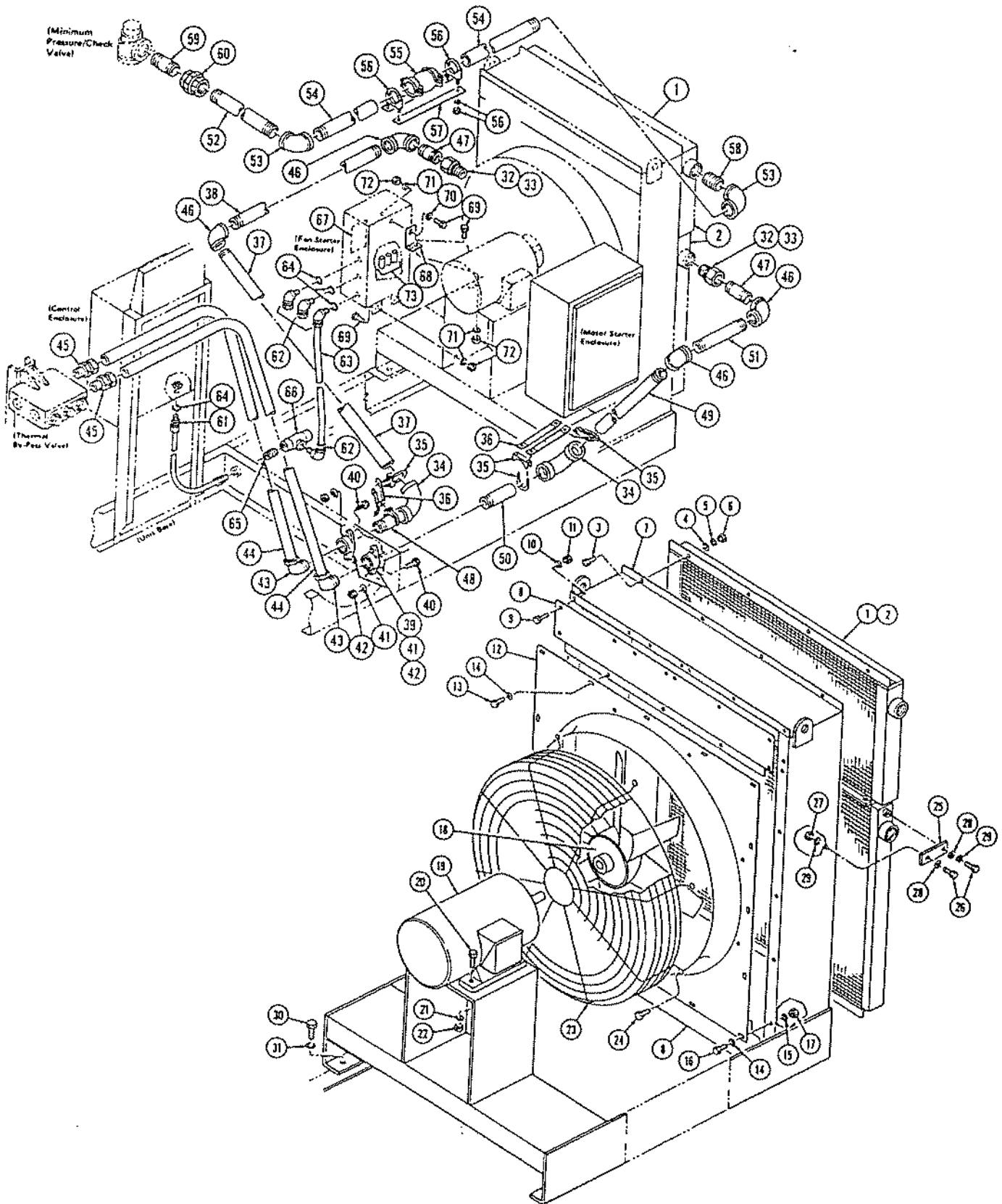
**MODEL**

WE200-250-300SS

**PART NUMBERS**

Ref.	Part Description	Qty.	OPTIONAL	OPTIONAL	
			G43-943	1G43-943	
			WITHOUT HOUSING	WITH HOUSING	
	AIR CLEANER	1	43-943	■	
	ELEMENT, Primary	1	Inc. A & B 43-943-1--A	Inc. A & B ■--A	
	ELEMENT, Secondary	1	43-943-2--B	■--B	
	SCREW, Cap, Mounting and Support	10	02-36	■	
	WASHER, Flat	10	06-4	■	
	WASHER, Lock	10	05-51	■	
	NUT	10	04-103	■	
	SUPPORT, Side, R.H.	1	A39-6713	■	
	SUPPORT, Side, L.H.	1	A39-6713-1	■	
	SUPPORT, Bottom, R.H.	1	39-6715	■	
	SUPPORT, Bottom, L.H.	1	39-6715-1	■	
	SCREW, Cap, Special	6	02-1015	■	
	CONNECTION, Air Inlet	1	A54-879	■	
	HOSE, Elbow	1	73-721	■	
	PANEL, Housing with Air Cleaner Access	1		A68-2129	
	COVER, Air Cleaner Service	1		68-1224	
	SCREW, Special	4		34-1530	
	WASHER, Special	4		20-907	
	NUT, Special Retainer	4		53-586	





PARTS LIST  
GROUPS AND COMPONENTS

GROUP NO. 4 OIL COOLER/AFTERCOOLER - AIR COOLED - UNIT MOUNT

MODEL

PART NUMBERS

WE200-250-300SS

Ref.	Part Description	Qty.	STANDARD	STANDARD
			G71-988	2G71-988
			460 VOLT	575 VOLT
			4168x70 and Before	4168x70 and Before
1	OIL COOLER/AFTERCOOLER ASSEMBLY	1	A71-988	1A71-988
2	OIL COOLER/AFTERCOOLER CORE, Oil Cooler	1	Inc. A to B 71-988--A	Inc. A to B --A
	CORE, Aftercooler	1	220-272	■
3	SCREW, Cap	1	220-272-1	■
4	WASHER, Flat	8	02-18	■
5	WASHER, Lock	8	06-3	■
6	NUT	8	05-50	■
7	SUPPORT, Cooler	8	04-102	■
8	PANEL, Shroud	1	A118-1171	■
9	SCREW, Cap	2	A68-3115	■
10	WASHER, Lock	14	02-34	■
11	NUT	14	05-51	■
12	SHROUD	14	04-103	■
13	SCREW, Cap	1	201-327	■
14	WASHER, Flat	6	02-34	■
15	WASHER, Lock	16	06-4	■
		16	05-51	■
16	SCREW, Cap	10	02-35	■
17	NUT	10	04-103	■
18	FAN	1	42-320	■
19	MOTOR	1	H107-698-37	H107-598-41
20	SCREW, Cap	4	02-72	■
21	WASHER, Lock	4	05-53	■
22	NUT	4	04-105	■
23	GUARD, Fan	1	156-831	■
24	SCREW, Cap, Special	8	34-1512-2	■
25	SUPPORT	2	39-6412	■
26	SCREW, Cap	4	02-37	■
27	NUT	2	04-103	■
28	WASHER, Flat	4	06-4	■
29	WASHER, Lock	4	05-51--B	■--B
30	SCREW, Cap	4	02-118	■
31	WASHER, Lock	4	05-57	■
32	SEAL, O-Ring	1	125-784-8	■
33	FITTING, Special	1	182-466-4	■
34	COUPLING, Special	1	28-428-8	■
35	CLAMP	2	C83-140	■
36	SUPPORT, Restraint	2	39-5195	■
37	NIPPLE, Special	1	33-86-34	■
38	NIPPLE, Special	1	33-86-41	■
39	SUPPORT, Coupling	1	A33-1146-8	33-86-81
40	SCREW, Cap	2	02-38	■
41	WASHER, Lock	2	05-51	■
42	NUT	2	04-103	■
43	FITTING	1	182-435-7	■
44	TUBE	1	55-2547	■
45	FITTING	1	182-436-7	■
46	ELBOW, Pipe	2	013-409	■
47	NIPPLE, Pipe	1	013-29	■
48	NIPPLE, Special	1	33-86-25	■
32	SEAL, O-Ring	1	125-784-8	■
33	FITTING, Special	1	182-466-4	■

## PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 4 OIL COOLER/AFTERCOOLER - AIR COOLED - UNIT MOUNT

MODEL

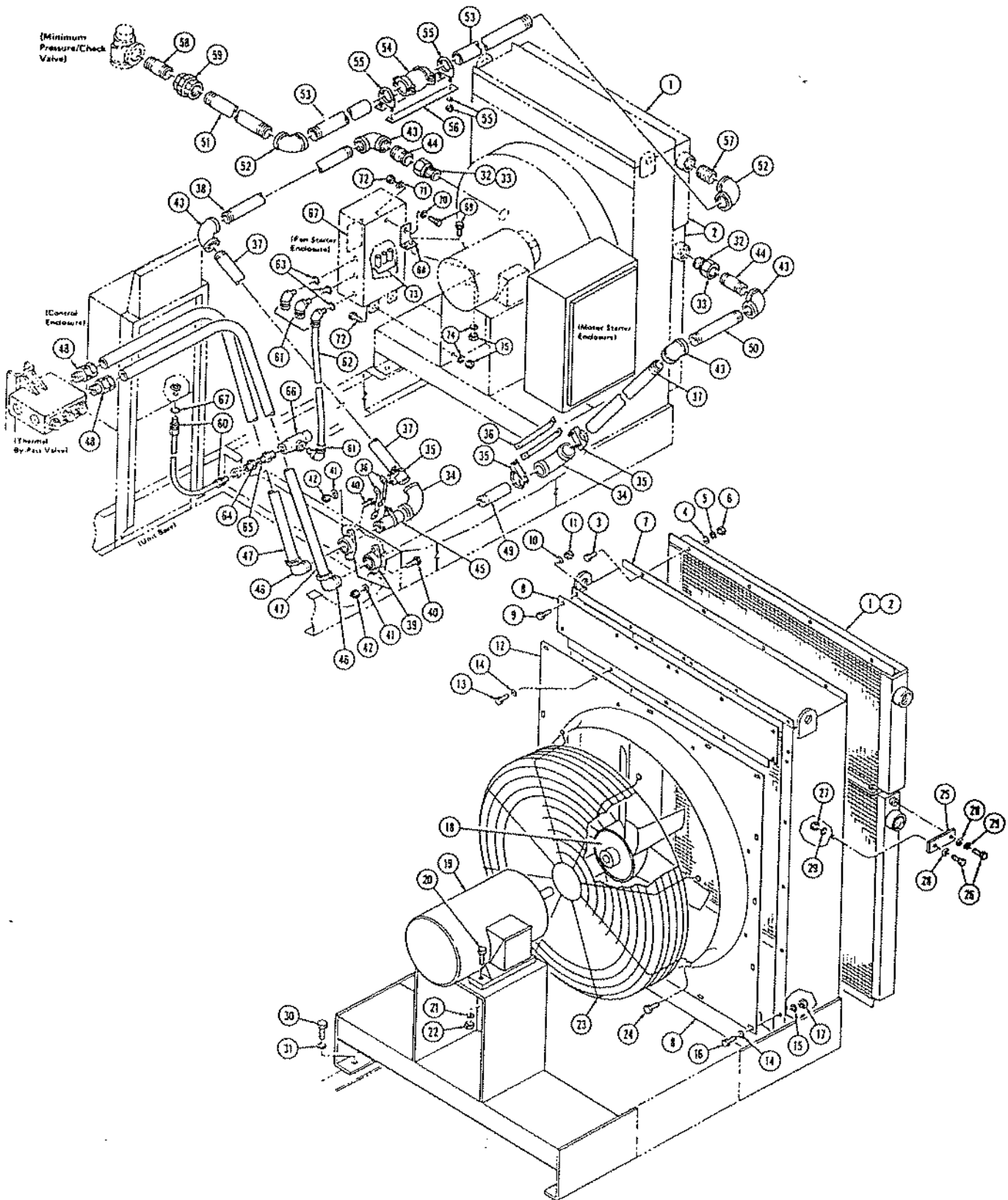
PART NUMBERS

WE200-250-300SS

Continued from previous page.

Ref.	Part Description	Qty.	STANDARD	STANDARD
			460 VOLT	575 VOLT
			G71-988	2G71-988
			4164x70 and Before	4164x70 and Before
34	COUPLING, Special	1	28-428-8	■
35	CLAMP	2	C83-140	■
36	SUPPORT, Restraint	2	39-5195	■
49	NIPPLE, Special	1	33-86-74	■
50	NIPPLE, Special	1	33-86-87	■
39	SUPPORT, Coupling	1	A33-1146-8	■
40	SCREW, Cap	2	02-38	■
41	WASHER, Lock	2	05-51	■
42	NUT	2	04-103	■
43	FITTING	1	182-435-7	■
44	TUBE	1	55-2547	■
45	FITTING	1	182-436-7	■
46	ELBOW, Pipe	2	013-409	■
51	NIPPLE, Pipe	1	33-86-63	■
47	NIPPLE, Pipe	1	013-29	■
52	NIPPLE, Special	1	33-88-77	■
53	ELBOW, Pipe	2	013-411	■
54	NIPPLE, Special	1	33-88-79	■
55	COUPLING	1	28-449-1	■
56	CLAMP, Coupling Restraint	2	83-476	■
57	RESTRAINT, Coupling	2	222-2800	■
58	NIPPLE, Special	1	013-251	■
59	NIPPLE, Pipe	1	013-256	■
60	UNION, Pipe	1	013-911	■
61	FITTING, Conduit	2	188-95	■
62	FITTING, Conduit	4	188-94	■
63	CONDUIT	AR	61-596	■
64	SEAL, O-Ring	4	125-715	■
65	NIPPLE, Pipe	1	013-24	■
66	FITTING, Conduit	1	121-204	■
67	SWITCH, Magnetic Starter, with Enclosure	1	76-1068	■
68	SUPPORT, Enclosure	1	39-6670	■
69	SCREW, Cap	5	02-37	■
70	WASHER, Flat	3	06-4	■
71	WASHER, Lock	5	05-51	■
72	NUT	5	04-103	■
73	FUSE	3	H139-239-37	■
	SWITCH, Thermal Fan Control (Optional)	1	76-700	■
	MOISTURE SEPARATOR	1	43-815-3	■





PARTS LIST  
GROUPS AND COMPONENTS

GROUP NO. 4A OIL COOLER/AFTERCOOLER - AIR COOLED - UNIT MOUNT

MODEL

PART NUMBERS

WE200-250-300SS

Ref.	Part Description	Qty.	STANDARD	STANDARD	STANDARD	STANDARD
			4G71-1010 WE200SS 460 VOLT 4164x71 and Later	6G71-1010 WE200SS 575 VOLT 4164x71 and Later	G71-1010 WE250/300SS 460 VOLT 4164x71 and Later	2G71-1010 WE250/300SS 575 VOLT 4164x71 and Later
1	OIL COOLER/AFTERCOOLER ASSEMBLY	1	2A71-1010 Inc. A to B	3A71-1010 Inc. A to B	A71-1010 Inc. A to B	1A71-1010 Inc. A to B
2	OIL COOLER/AFTERCOOLER	1	71-1010--A	■--A	■	■
3	SCREW, Cap	8	02-18	■	■	■
4	WASHER, Flat	8	06-3	■	■	■
5	WASHER, Lock	8	05-50	■	■	■
6	NUT	8	04-102	■	■	■
7	SUPPORT, Cooler	1	A118-1171	■	■	■
8	PANEL, Shroud	2	A68-3115	■	■	■
9	SCREW, Cap	14	02-34	■	■	■
10	WASHER, Lock	14	05-51	■	■	■
11	NUT	14	04-103	■	■	■
12	SHROUD	1	201-327	■	■	■
13	SCREW, Cap	6	02-34	■	■	■
14	WASHER, Flat	16	06-4	■	■	■
15	WASHER, Lock	16	05-51	■	■	■
16	SCREW, Cap	10	02-35	■	■	■
17	NUT	10	04-103	■	■	■
18	FAN	1	42-330	■	42-320	42-320
19	MOTOR	1	H107-698-53	H107-698-54	H107-698-37	H107-698-41
20	SCREW, Cap	4	02-42	■	02-72	02-72
21	WASHER, Lock	4	05-51	■	05-53	05-53
22	NUT	4	04-103	■	04-103	04-103
	SPACER	4	22-884	■		
23	GUARD, Fan	1	156-831	■	■	■
24	SCREW, Cap, Special	8	34-1512-2	■	■	■
25	SUPPORT	2	39-6412-1	■	■	■
26	SCREW, Cap	4	02-37	■	■	■
27	NUT	2	04-103	■	■	■
28	WASHER, Flat	4	06-4	■	■	■
29	WASHER, Lock	4	05-51--B	■--B	■--B	■--B
30	SCREW, Cap	4	02-118	■	■	■
31	WASHER, Lock	4	05-57	■	■	■
32	SEAL, O-Ring	1	125-748-8	■	■	■
33	FITTING, Special	1	182-466-4	■	■	■
34	COUPLING, Special	1	28-428-8	■	■	■
35	CLAMP	2	C83-140	■	■	■
36	SUPPORT, Restraint	2	39-5195	■	■	■
37	NIPPLE, Special	1	33-86-34	■	■	■
38	NIPPLE, Special	1	33-86-22	■	■	■
39	SUPPORT, Coupling	1	A33-1146-8	■	■	■
40	SCREW, Cap	2	02-38	■	■	■
41	WASHER, Lock	2	05-51	■	■	■
42	NUT	2	04-103	■	■	■
43	ELBOW, Pipe	2	013-409	■	■	■
44	NIPPLE, Pipe	1	013-29	■	■	■
45	NIPPLE, Special	1	33-86-25	■	■	■
46	FITTING, Elbow	1	182-435-7	■	■	■
47	TUBE	1	55-2547	■	■	■
48	FITTING	1	182-436-7	■	■	■
32	SEAL, O-Ring	1	125-748-8	■	■	■
33	FITTING, Special	1	182-466-4	■	■	■
34	COUPLING, Special	1	28-428-8	■	■	■
35	CLAMP	2	C83-140	■	■	■
36	SUPPORT, Restraint	2	39-5195	■	■	■
37	NIPPLE, Special	1	33-86-34	■	■	■
49	NIPPLE, Special	1	33-86-87	■	■	■

**PARTS LIST**  
**GROUPS AND COMPONENTS**

GROUP NO. 4A OIL COOLER/AFTERCOOLER - AIR COOLED - UNIT MOUNT

MODEL

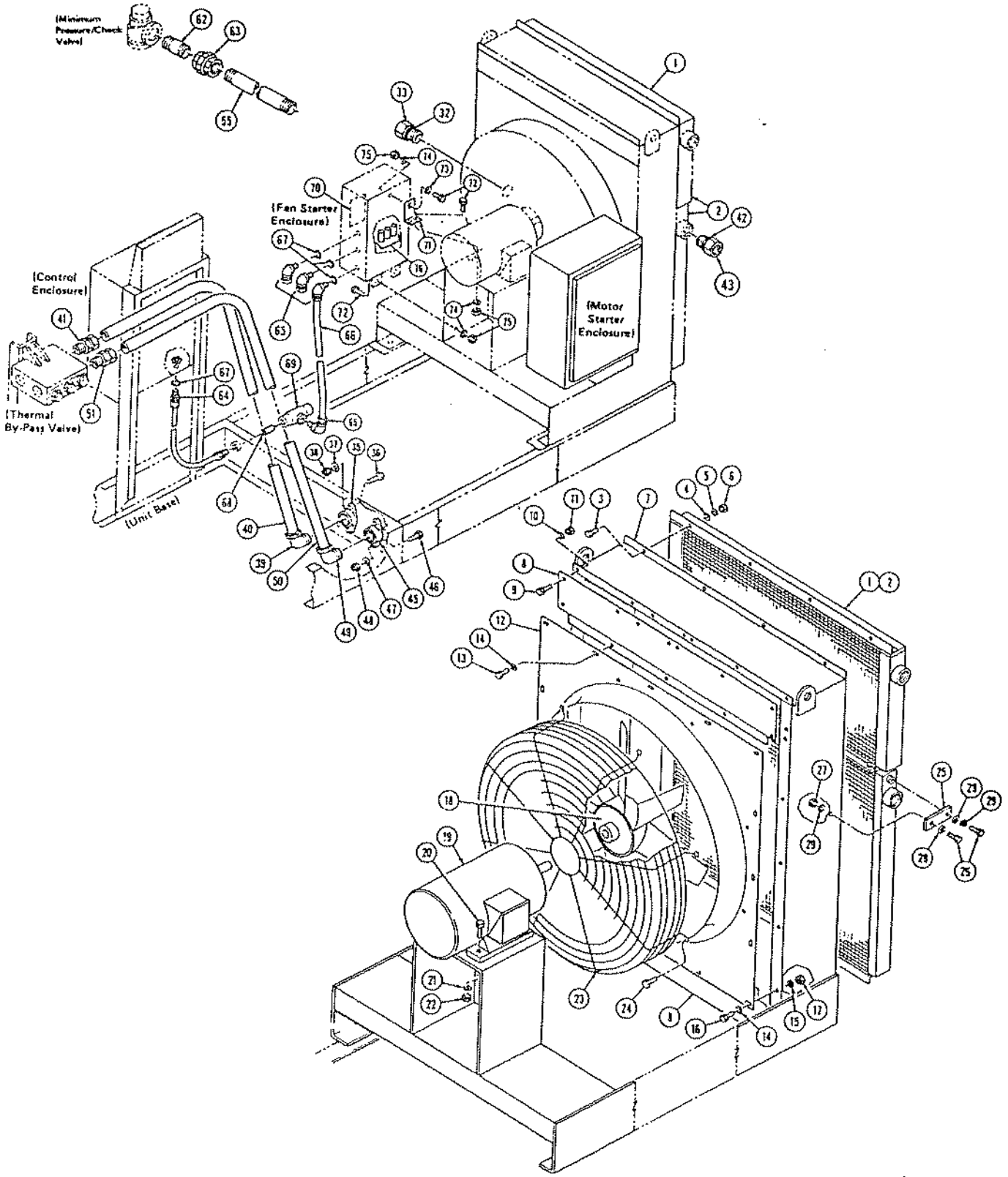
PART NUMBERS

WE200-250-300SS

Continued from previous page.

Ref.	Part Description	Qty.	STANDARD	STANDARD	STANDARD	STANDARD
			4G71-1010 WE200SS 460 VOLT 4164x71 and Later	6G71-1010 WE200SS 575 VOLT 4164x71 and Later	G71-1010 WE250/300SS 460 VOLT 4164x71 and Later	2G71-1010 WE250/300SS 575 VOLT 4164x71 and Later
39	SUPPORT, Coupling	1	A33-1146-8	■	■	■
40	SCREW, Cap	2	02-38	■	■	■
41	WASHER, Lock	2	05-51	■	■	■
42	NUT	2	04-103	■	■	■
43	ELBOW, Pipe	2	013-409	■	■	■
50	NIPPLE, Special	1	33-86-63	■	■	■
44	NIPPLE, Pipe	1	013-29	■	■	■
46	FITTING, Elbow	1	182-435-7	■	■	■
47	TUBE	1	55-2547	■	■	■
48	FITTING	1	182-436-7	■	■	■
51	NIPPLE, Special	1	33-88-77	■	■	■
52	ELBOW, Pipe	1	013-411	■	■	■
53	NIPPLE, Special	2	33-88-79	■	■	■
54	COUPLING	1	28-449-1	■	■	■
55	CLAMP, Coupling Restraint	2	83-476	■	■	■
56	RESTRAINT, Coupling	2	222-2800	■	■	■
57	NIPPLE, Special	1	013-251	■	■	■
58	NIPPLE, Pipe	1	013-256	■	■	■
59	UNION, Pipe	1	013-911	■	■	■
60	FITTING, Conduit	2	188-95	■	■	■
61	FITTING, Conduit	4	188-94	■	■	■
62	CONDUIT	AR	61-596	■	■	■
63	SEAL, O-Ring	3	125-715	■	■	■
64	BUSHING, Pipe	1	013-1069	■	■	■
65	FITTING	1	182-775	■	■	■
66	FITTING, Conduit	2	121-204	■	■	■
67	SWITCH, Magnetic Starter. with Enclosure	1	76-1068-4	■	76-1068	76-1068
68	SUPPORT, Enclosure	1	39-6670	■	■	■
69	SCREW, Cap	5	02-37	■	■	■
70	WASHER, Flat	3	06-4	■	■	■
71	WASHER, Lock	5	05-51	■	■	■
72	NUT	5	04-103	■	■	■
73	FUSE	3	H139-239-34	H139-239-33	H139-239-7	H139-239-37
	SWITCH, Thermal, Fan Control (Optional)	1	76-700	■	■	■
	MOISTURE SEPARATOR	1	43-815-3	■	■	■





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PARTS LIST  
GROUPS AND COMPONENTS

GROUP NO. 4B OIL COOLER/AFTERCOOLER - AIR COOLED - REMOTE MOUNT

MODEL

PART NUMBERS

WE200-250-300SS

Ref.	Part Description	Qty.	STANDARD	STANDARD
			1G71-988	3G71-988
			460 VOLT	575 VOLT
			4164x70	4164x70
			and Before	and Before
1	OIL COOLER/AFTERCOOLER ASSEMBLY	1	A71-988	1A71-988
2	OIL COOLER/AFTERCOOLER CORE, Oil Cooler	1	Inc. A to B 71-988--A	Inc. A to B --A
	CORE, Aftercooler	1	220-272	■
3	SCREW, Cap	1	220-272-1	■
4	WASHER, Flat	8	02-18	■
5	WASHER, Lock	8	06-3	■
6	NUT	8	05-50	■
			04-102	■
7	SUPPORT, Cooler	1	A118-1171	■
8	PANEL, Shroud	2	A68-3115	■
9	SCREW, Cap	14	02-34	■
10	WASHER, Lock	14	05-51	■
11	NUT	14	04-103.	■
12	SHROUD	1	201-327	■
13	SCREW, Cap	6	02-34	■
14	WASHER, Flat	16	06-4	■
15	WASHER, Lock	16	05-51	■
16	SCREW, Cap	10	02-35	■
17	NUT	10	04-103	■
18	FAN	1	42-320	■
19	MOTOR	1	H107-698-37	H107-698-41
20	SCREW, Cap	4	02-72	■
21	WASHER, Lock	4	05-53	■
22	NUT	4	04-105	■
23	GUARD, Fan	1	156-831	■
24	SCREW, Cap, Special	8	34-1512-2	■
25	SUPPORT	2	39-6412-1	■
26	SCREW, Cap	4	02-37	■
27	NUT	2	04-103	■
28	WASHER, Flat	4	06-4	■
29	WASHER, Lock	4	05-51--B	■--B
32	SEAL, O-Ring	1	125-748-8	■
33	FITTING, Special	1	182-466-4	■
35	SUPPORT, Coupling	1	A33-1146-8	■
36	SCREW, Cap	2	02-38	■
37	WASHER, Lock	2	05-51	■
38	NUT	2	04-103	■
39	FITTING, Elbow	1	182-435-7	■
40	TUBE	1	55-2547	■
41	FITTING	1	182-436-7	■
42	SEAL, O-Ring	1	125-748-8	■
43	FITTING, Special	1	182-466-4	■
45	SUPPORT, Coupling	1	A33-1146-8	■
46	SCREW, Cap	2	02-38	■
47	WASHER, Lock	2	05-51	■
48	NUT	2	04-103	■
49	FITTING, Elbow	1	182-435-7	■
50	TUBE	1	55-2547	■
51	FITTING	1	182-436-7	■

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**PARTS LIST  
GROUPS AND COMPONENTS**

GROUP NO. 4B OIL COOLER/AFTERCOOLER - AIR COOLED - REMOTE MOUNT

**MODEL**

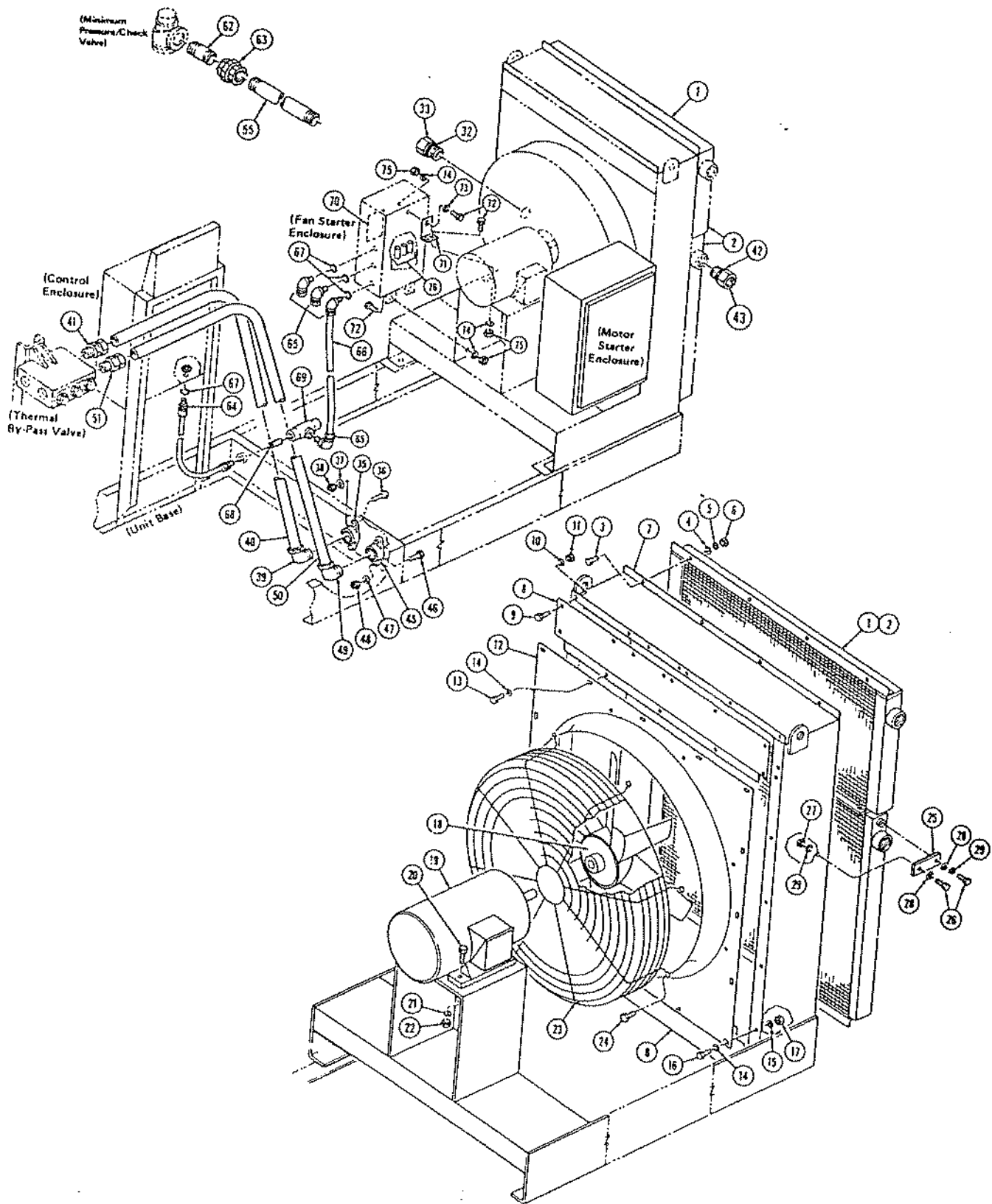
**PART NUMBERS**

WE200-250-300SS

Continued from previous page.

Ref.	Part Description	Qty.	STANDARD	STANDARD
			1G71-988	3G71-988
			460 VOLT	575 VOLT
			4164x70	4164x70
			and Before	and Before
	<b>HOUSED UNITS ONLY</b>			
55	NIPPLE, Special	1	33-88-77	■
62	NIPPLE, Special	1	013-256	■
63	UNION, Pipe	1	013-911	■
64	FITTING, Conduit	2	188-95	■
65	FITTING, Conduit	2	188-94	■
66	CONDUIT	AR	61-596	■
67	SEAL, O-Ring	4	125-715	■
	BUSHING, Pipe	1	013-1069	■
68	FITTING	1	182-775	■
69	FITTING, Conduit	2	121-204	■
70	SWITCH, Magnetic Starter, with Enclosure	1	76-1068	■
71	SUPPORT, Enclosure	1	39-6670	■
72	SCREW, Cap	5	02-3	02-37
73	WASHER, Flat	3	06-4	■
74	WASHER, Lock	5	05-51	■
75	NUT	4	04-103	■
76	FUSE	3	H139-239-37	■
	SWITCH, Thermal, Fan Control (Optional)	1	76-700	■
	MOISTURE SEPARATOR	1	43-815-3	■





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PARTS LIST  
GROUPS AND COMPONENTS

GROUP NO. 4C OIL COOLER/AFTERCOOLER - AIR COOLED - REMOTE MOUNT

MODEL

WE200-250-300SS

PART NUMBERS

Ref.	Part Description	Qty.	STANDARD			
			STANDARD	STANDARD	STANDARD	STANDARD
			SG71-1010	7G71-1010	1G71-1010	3G71-1010
			WE200SS	WE200SS	WE250/300SS	WE250-300SS
			230/460 VOLT	575 VOLT	230/460 VOLT	575 VOLT
			4164x71 and Later	4164x71 and Later	4164x71 and Later	4164x71 and Later
1	OIL COOLER/AFTERCOOLER ASSEMBLY	1	2A71-1010 Inc. A to B	3A71-1010 Inc. A to B	A71-1010 Inc. A to B	1A71-1010 Inc. A to B
2	OIL COOLER/AFTERCOOLER	1	71-1010--A	■--A	■--A	■--A
3	SCREW, Cap	8	02-18	■	■	■
4	WASHER, Flat	8	06-3	■	■	■
5	WASHER, Lock	8	05-50	■	■	■
6	NUT	8	04-102	■	■	■
7	SUPPORT, Cooler	1	A118-1171	■	■	■
8	PANEL, Shroud	2	A68-3115	■	■	■
9	SCREW, Cap	14	02-34	■	■	■
10	WASHER, Lock	14	05-51	■	■	■
11	NUT	14	04-103	■	■	■
12	SHROUD	1	201-327	■	■	■
13	SCREW, Cap	6	02-34	■	■	■
14	WASHER, Flat	16	06-4	■	■	■
15	WASHER, Lock	16	05-51	■	■	■
16	SCREW, Cap	10	02-35	■	■	■
17	NUT	10	04-103	■	■	■
18	FAN	1	42-330	■	42-320	42-320
19	MOTOR	1	H107-698-53	H107-698-54	H107-698-37	H107-698-41
20	SCREW, Cap	4	02-42	■	02-72	02-72
21	WASHER, Lock	4	05-51	■	05-53	05-53
22	NUT	4	04-103	■	04-105	04-105
23	SPACER	4	22-884	■	■	■
24	GUARD, Fan	1	156-831	■	■	■
24	SCREW, Cap, Special	8	34-1512-2	■	■	■
25	SUPPORT	2	39-6412-1	■	■	■
26	SCREW, Cap	4	02-37	■	■	■
27	NUT	2	04-103	■	■	■
28	WASHER, Flat	4	06-4	■	■	■
29	WASHER, Lock	4	05-51--B	■--B	■--B	■--B
32	SEAL, O-Ring	1	125-748-8	■	■	■
33	FITTING, Special	1	182-466-4	■	■	■
35	SUPPORT, Coupling	1	A33-1146-8	■	■	■
36	SCREW, Cap	2	02-38	■	■	■
37	WASHER, Lock	2	05-51	■	■	■
38	NUT	2	04-103	■	■	■
39	FITTING, Elbow	1	182-435-7	■	■	■
40	TUBE	1	55-2547	■	■	■
41	FITTING	1	182-436-7	■	■	■
42	SEAL, O-Ring	1	125-748-8	■	■	■
43	FITTING, Special	1	182-466-4	■	■	■
45	SUPPORT, Coupling	1	A33-1146-8	■	■	■
46	SCREW, Cap	2	02-38	■	■	■
47	WASHER, Lock	2	05-51	■	■	■
48	NUT	2	04-103	■	■	■
49	FITTING, Elbow	1	182-435-7	■	■	■
50	TUBE	1	55-2547	■	■	■
51	FITTING	1	182-436-7	■	■	■

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## PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 4C OIL COOLER/AFTERCOOLER - AIR COOLED - REMOTE MOUNT

MODEL

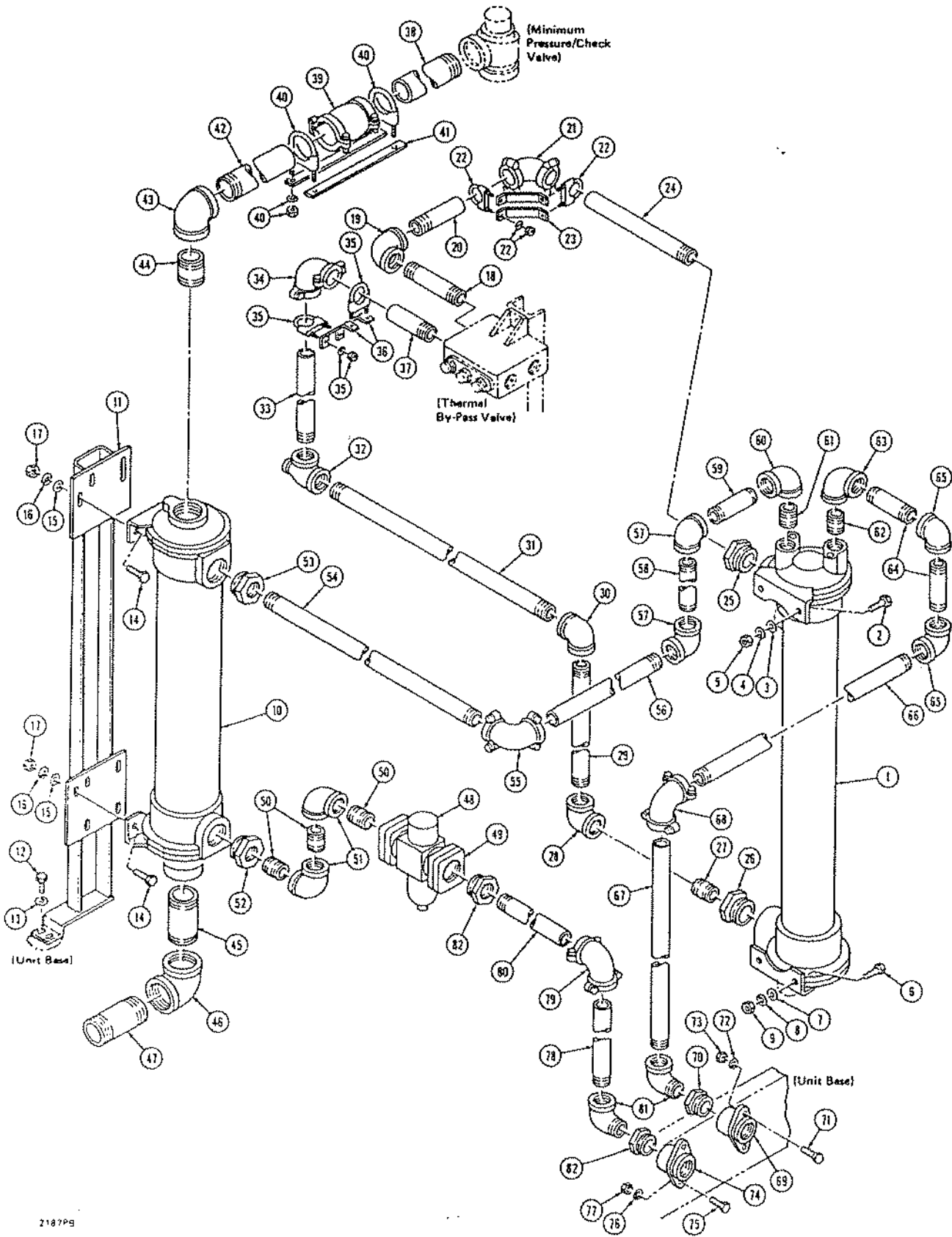
WE200-250-300SS

PART NUMBERS

Continued from previous page.

Ref.	Part Description	Qty.	STANDARD	STANDARD	STANDARD	STANDARD
			5G71-1010 WE200SS 230/460 VOLT 4164x71 and Later	7G71-1010 WE200SS 575 VOLT 4164x71 and Later	1G71-1010 WE250-300SS 230/460 VOLT 4164x71 and Later	3G71-1010 WE250-300SS 575 VOLT 4164x71 and Later
<b>HOUSED UNITS ONLY</b>						
55	NIPPLE, Special	1	33-88-77	■	■	■
62	NIPPLE, Pipe	1	013-256	■	■	■
63	UNION, Pipe	1	013-911	■	■	■
64	FITTING, Conduit	2	188-95	■	■	■
65	FITTING, Conduit	2	188-94	■	■	■
66	CONDUIT	AR	61-596	■	■	■
67	SEAL, O-Ring	3	125-715	■	■	■
	BUSHING, Pipe	1	013-1069	■	■	■
68	FITTING	1	182-775	■	■	■
69	FITTING, Conduit	2	121-204	■	■	■
70	SWITCH, Magnetic Starter, with Enclosure	1	76-1068-4	■	76-1068	76-1068
71	SUPPORT, Enclosure	1	39-6670	■	■	■
72	SCREW, Cap	5	02-37	■	02-3	■
73	WASHER, Flat	3	06-4	■	■	■
74	WASHER, Lock	5	05-51	■	■	■
75	NUT	5	04-103	■	■	■
76	FUSE	3	H139-239-34	H139-239-33	H139-239-37	H139-239-37
	SWITCH, Thermal, Fan Control (Optional)	1	76-700	■	■	■
	MOISTURE SEPARATOR	1	43-815-3	■	■	■





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PARTS LIST  
GROUPS AND COMPONENTS

GROUP NO. 5 OIL COOLER/AFTERCOOLER - WATER COOLED

MODEL

PART NUMBERS

WE200-250-300SS

Ref.	Part Description	Qty.	STANDARD		
			G71-992	G71-980	G71-980
			WE200SS	WE250SS	WE300SS
1	COOLER, Oil	1	71-992	71-980	71-980
2	SCREW, Cap	2	02-56	02-71	02-71
3	WASHER, Flat	2	06-5	06-6	06-6
4	WASHER, Lock	2	05-52	05-53	05-53
5	NUT	2	04-104	04-105	04-105
6	SCREW, Cap	2	02-55	02-70	02-70
7	WASHER, Flat	2	06-5	06-6	06-6
8	WASHER, Lock	2	05-52	05-53	05-53
9	NUT	2	04-104	04-105	04-105
10	AFTERCOOLER	1	71-991	71-993	71-981
11	BRACKET, Cooler	1	A39-6605	■	■
12	SCREW, Cap	2	02-54	■	02-69
13	WASHER, Flat	2	06-5	■	06-6
14	SCREW, Cap	4	02-55	■	02-70
15	WASHER, Flat	4	06-5	■	06-6
16	WASHER, Lock	4	05-52	■	05-53
17	NUT	2	04-104	■	04-105
18	NIPPLE, Pipe	1	013-218	■	■
19	ELBOW, Pipe	1	013-409	■	■
20	NIPPLE, Special	1	33-86-111	■	■
21	COUPLING, Elbow, Special	1	28-428-8	■	■
22	CLAMP, Restraint	2	83-140	■	■
23	RESTRAINT	2	39-5195	■	■
24	NIPPLE, Special	1	33-86-74	■	■
25	BUSHING, Reducer	1		013-1104	013-1104
26	BUSHING, Reducer	1		013-1104	013-1104
27	NIPPLE, Pipe	1	013-29	■	■
28	ELBOW, Pipe	1	013-409	■	■
29	NIPPLE, Pipe, Special	1	33-86-41	■	■
30	ELBOW, Pipe	1	013-409	■	■
31	NIPPLE, Pipe, Special	1	33-86-43	■	■
32	TEE, Pipe, Special	1	013-1702	■	■
33	NIPPLE, Pipe, Special	1	33-86-88	■	■
34	COUPLING, Special	1	28-428-8	■	■
35	CLAMP, Restraint	2	C83-140	■	83-140
36	RESTRAINT	2	39-5195	■	■
37	NIPPLE, Pipe, Special	1	33-86-75	■	■
38	NIPPLE, Pipe, Special	1	33-88-31	■	■
39	COUPLING, Special	1	28-449-1	■	■
40	CLAMP, Restraint	2	83-476	■	■
41	RESTRAINT	1	222-2800	■	■
42	NIPPLE, Pipe, Special	1	33-88-31	■	■
43	ELBOW, Pipe	1	013-411	■	■
44	NIPPLE, Pipe	1	013-251	■	■
45	NIPPLE, Pipe	1	013-261	013-255	013-259
46	ELBOW, Pipe	1	013-411	■	■
47	NIPPLE, Pipe	1	013-258	■	■
48	VALVE, Water Flow	1	15-1224-4	■	■
49	FLANGE, Valve	1	15-1224-6	■	■
50	NIPPLE, Pipe	3	013-29-3	■	■
51	ELBOW, Pipe	2	013-409-3	■	■

## PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 5 OIL COOLER/AFTERCOOLER - WATER COOLED

### MODEL

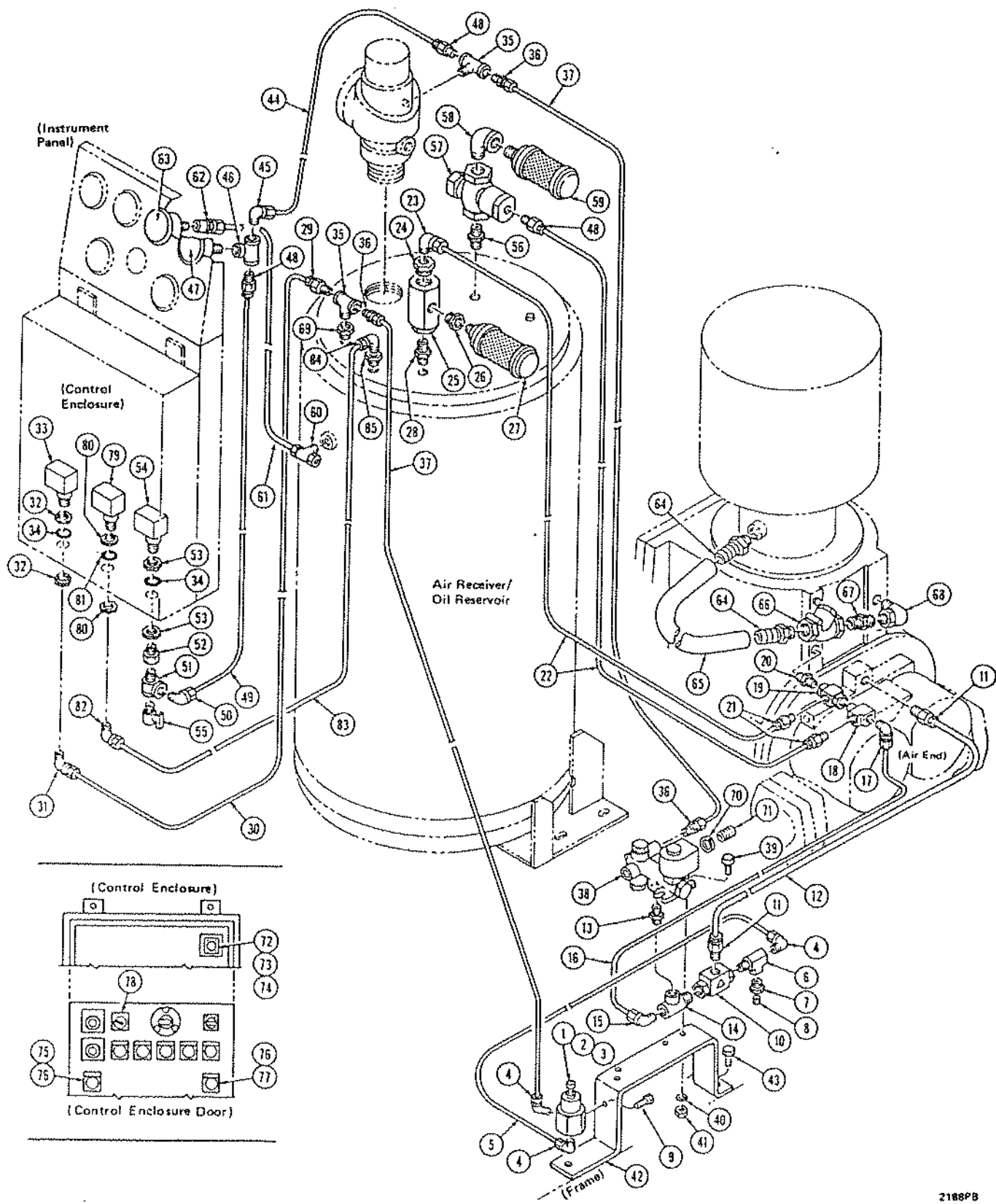
WE200-250-300SS

### PART NUMBERS

Continued from previous page.

Ref.	Part Description	Qty.	STANDARD		
			G71-992	1G71-980	G71-980
			WE200SS	WE250SS	WE300SS
52	BUSHING, Reducer	1			013-1104-3
53	BUSHING, Pipe	1	013-1092-3	■	013-1103-3
54	NIPPLE, Pipe, Special	1	33-1214-11	33-1214-3	33-1214-3
55	COUPLING, Special	1	28-428-9	■	■
56	NIPPLE, Pipe, Special	1	33-1214-9	33-1214-4	33-1214-4
57	ELBOW, Pipe	2	013-408-3	■	■
58	NIPPLE, Pipe, Special	1	013-28	33-1214	33-1214
59	NIPPLE, Pipe, Special	1	013-196-3	33-1214	33-1214
60	ELBOW, Pipe	1	013-466-3	■	■
61	NIPPLE, Pipe	1	013-28-3	■	■
62	NIPPLE, Pipe	1	013-214-3	■	■
63	ELBOW, Pipe	1	013-466-3	■	■
64	NIPPLE, Pipe	1	013-196-3	(2) ■	(2) ■
65	ELBOW, Pipe	1	013-408-3	(2) ■	(2) ■
66	NIPPLE, Pipe, Special	1	33-1214-9	33-1214-5	33-1214-5
67	NIPPLE, Pipe, Special	1	33-1214-10	33-1214-2	33-1214-2
68	COUPLING, Special	1	28-428-9	■	■
69	COUPLING, Pipe, Special	1	A33-1146-8	■	■
70	BUSHING, Pipe	1	013-1092-3	■	■
71	SCREW, Cap	2	02-38	■	■
72	WASHER, Lock	2	05-51	■	■
73	NUT	2	04-103	■	■
74	COUPLING, Pipe, Special	1	A33-1146-8	■	■
	BUSHING, Pipe	1	013-1093-3	■	■
75	SCREW, Cap	2	02-38	■	■
76	WASHER, Lock	2	05-51	■	■
77	NUT	2	04-103	■	■
78	NIPPLE, Pipe, Special	1	33-1214-7	33-1214-12	■
79	COUPLING, Special	1	28-428-9	■	■
80	NIPPLE, Pipe, Special	1	33-1214-12	■	33-1214-7
81	ELBOW, Pipe	2	013-508-3	■	■
82	BUSHING, Pipe	1	013-1092-3	■	■
	VALVE, Water Shut-Off Solenoid (Optional)	1	15-1809-2	■	■
	MOISTURE SEPARATOR	1	43-815-3	■	■





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## PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 6 CONTROLS - CONTROL PIPING - MODULATING AND AUTO DUAL CONTROL

MODEL

PART NUMBERS

WE200-250-300SS

Ref.	Part Description	Qty.	STANDARD			
			69G15-1580 2G76-1013			
			4164x78 and Before			
1	VALVE, Control Pressure Regulator	1	15-1580			
2	SEAT	1	Inc. A & B			
3	DIAPHRAGM	1	220-153--A			
		1	220-153-1--B			
4	FITTING, Elbow	3	H182-356			
5	TUBE	1	55-48-49			
6	FITTING, Tee	1	182-849			
7	BUSHING, Pipe	1	013-1061			
8	ORIFICE, Control Bleed	1	54-416-1			
9	SCREW, Cap	1	02-34			
10	VALVE, Shuttle Check	1	15-1658			
11	FITTING	2	182-390			
12	TUBE	1	55-38-15			
13	FITTING, Nipple	1	182-906			
14	FITTING, Tee	1	182-849			
15	FITTING, Elbow	1	H182-383			
16	TUBE	1	55-29-21			
17	FITTING, Elbow	1	H182-393			
18	FITTING, Tee	1	182-182			
19	VALVE, Shuttle Check	1	15-1179			
20	FITTING, Nipple	1	182-906-2			
21	FITTING	2	H182-358			
22	TUBE	2	55-29-96			
23	FITTING, Elbow	1	H182-383			
24	BUSHING, Pipe	1	013-1065			
25	VALVE, Blow Down	1	15-1717-1			
26	BUSHING, Pipe	1	013-1066			
27	MUFFLER	1	78-251			
28	FITTING, Nipple	1	182-906-6			
29	FITTING	1	H182-382			
30	TUBE	1	55-29-100			
31	FITTING, Elbow	1	H182-393			
32	NUT, Conduit	2	53-261-1			
33	SWITCH, Pressure, PS-2	1	76-845-1			
34	SEAL, O-Ring	2	125-715			
35	FITTING	2	182-947-1			
36	FITTING	3	H182-381			
37	TUBE	2	55-48-25			
38	VALVE, Solenoid (SV-1)	1	15-1820			
39	SCREW, Cap	2	02-3			
40	WASHER, Lock	2	05-49			
41	NUT	2	04-101			
42	BRACKET, Solenoid	1	39-6625			
43	SCREW, Special	2	34-1512-1			
44	TUBE	1	55-29-21			
45	FITTING, Elbow	1	H182-383			
46	TEE, Pipe	1	013-602			
47	GAGE, Air Pressure	1	60-559			
48	FITTING	2	H182-382			
49	TUBE	1	55-29-72			
50	FITTING, Elbow	1	H182-383			
51	FITTING, Tee	1	182-849			

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## PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 6 CONTROLS - CONTROL PIPING - MODULATING AND AUTO DUAL CONTROL

MODEL

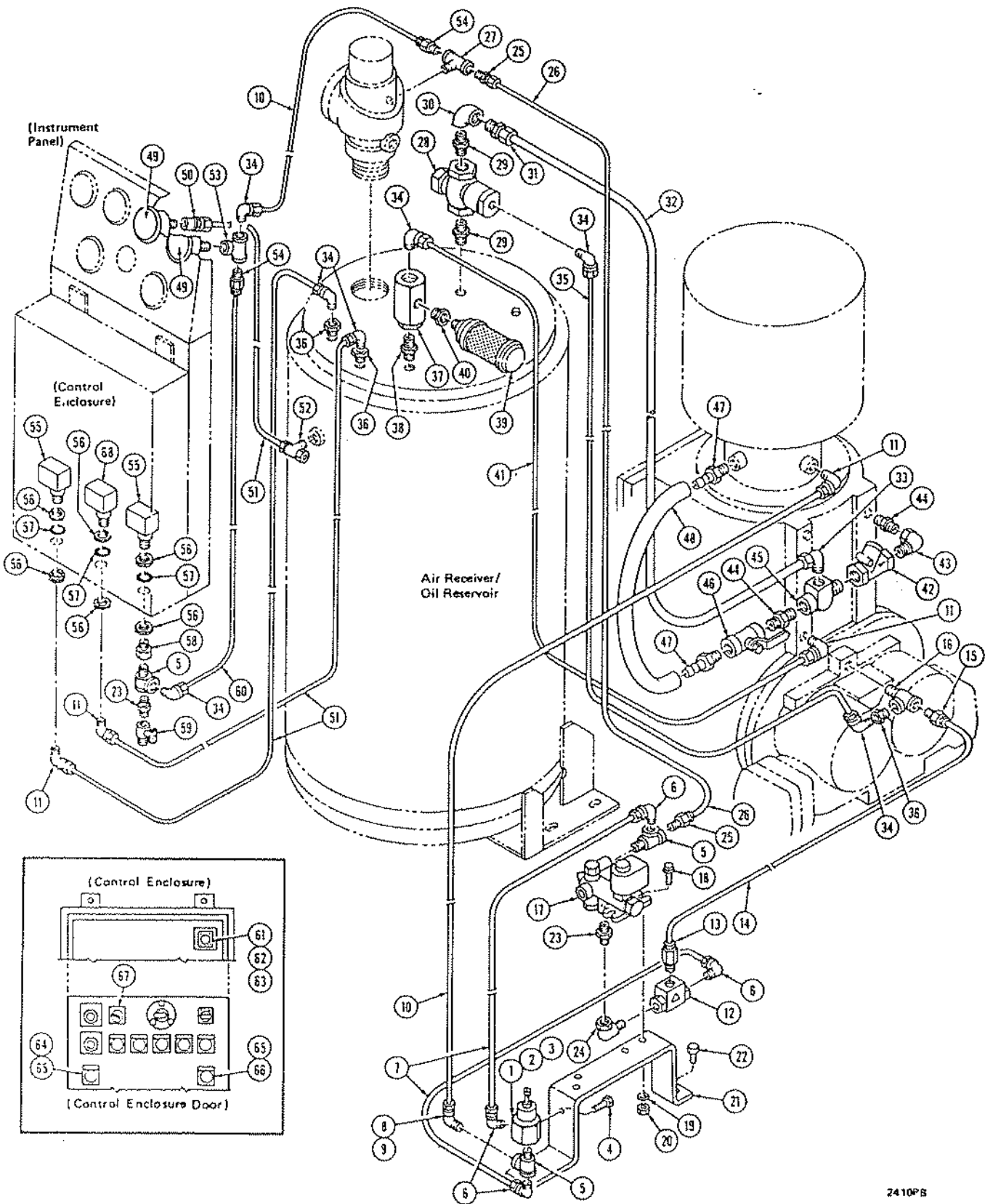
PART NUMBERS

WE200-250-300SS

Continued from previous page.

Ref.	Part Description	Qty.	STANDARD		
			69G15-1580 2G76-1013		
			4164x78 and Before		
52	FITTING, Special	1	182-845		
53	NUT, Conduit	2	53-261-1		
54	SWITCH, Pressure (PS-1)	1	76-845-1		
55	VALVE, Control Drain	1	15-338		
56	FITTING, Nipple	1	182-906-3		
57	VALVE, Shut Down (Dump)	1	15-1823-6		
58	ELBOW, Pipe	1	013-505		
59	MUFFLER, Valve	1	78-322		
60	FITTING	1	182-817		
61	TUBE	1	55-29-35		
62	FITTING	1	182-611-1		
63	GAGE	1	60-559		
64	COUPLING, Special Nipple	2	33-1187		
65	HOSE	1	73-850-2		
66	VALVE, Check	1	15-978		
67	FITTING, Nipple	1	182-906-7		
68	ELBOW, Pipe	1	182-908-4		
69	BUSHING, Pipe	1	013-1063		
70	FITTING, Conduit	1	188-121		
71	NIPPLE, Pipe	1	013-4		
72	SWITCH, Relay, Timer	1	76-1013		
73	BASE, Switch	1	76-1014		
74	SCREW, Special	2	34-1201-3		
75	PLATE, Legend, "Modulating- Auto Dual"	1	62-1141-18		
76	LAMP, Signal	1	160-91-1		
77	PLATE, Legend, "Automatic Restart"	1	62-1141-12		
78	SWITCH, Selector	1	76-1067		
79	SWITCH, Pressure (PS-2)	1	76-845		
80	NUT, Conduit	2	53-261-1		
81	SEAL, O-Ring	1	125-715		
82	FITTING	1	H182-393		
83	TUBE	1	55-29-100		
84	FITTING	1	182-383		
85	BUSHING	1	013-1063		





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## PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 6A CONTROLS - CONTROL PIPING - MODULATING AND AUTO DUAL CONTROL

MODEL

PART NUMBERS

WE200-250-300SS

Ref.	Part Description	Qty.	STANDARD	
			85G15-1580 2G76-1013	
			4164x79 and Later	
1	VALVE, Control Pressure Regulator	1	15-1580	
2	SEAT	1	Inc. A & B	
3	DIAPHRAGM	1	220-153--A	
			220-153-1--B	
4	SCREW, Cap	1	02-34	
5	FITTING	1	182-849	
6	FITTING	4	H182-356	
7	TUBE	2	55-48-31	
8	FITTING	1	182-230	
9	ORIFICE, Control Bleed	1	206-8-1	
10	TUBE	1	55-29-21	
11	FITTING	1	H182-393	
12	VALVE, Shuttle Check	1	15-1658	
13	FITTING	1	182-978	
14	TUBE	1	55-38-15	
15	FITTING	1	H182-390	
16	FITTING	1	182-849-2	
17	VALVE, Solenoid, SV-1	1	15-1820	
18	SCREW, Cap	2	09-3	
19	WASHER, Lock	2	05-49	
20	NUT	2	04-101	
21	SUPPORT	1	39-6625	
22	SCREW, Special	2	34-1512-1	
23	FITTING	1	182-906	
24	FITTING	1	182-908	
5	FITTING	1	182-849	
25	FITTING	2	H182-381	
26	TUBE	1	55-48-25	
27	FITTING	1	182-947-1	
28	VALVE, Return Air Bleed	1	15-1823-6	
29	FITTING	2	182-906-3	
30	ELBOW, Pipe	1	013-456	
31	FITTING	1	182-436-5	
32	TUBE	1	55-2567	
33	FITTING	1	182-435-4	
34	FITTING	2	H182-383	
35	TUBE	1	55-29-95	
36	BUSHING, Pipe	1	013-1063	
37	VALVE, Blow Down	1	15-1717-1	
38	FITTING	1	182-906-6	
39	MUFFLER, Valve	1	78-251	
40	BUSHING, Pipe	1	013-1066	
34	FITTING	1	H182-383	
41	TUBE	1	55-29-96	
11	FITTING	1	H182-393	
42	VALVE, Check	1	15-978	
43	FITTING	1	182-908-4	
44	FITTING	2	182-906-7	
45	FITTING	1	182-849-1	
46	VALVE, Return Air	1	H15-1292-2	
47	FITTING, Special	2	33-1187	
48	HOSE	1	73-850-2	

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PARTS LIST  
GROUPS AND COMPONENTS

GROUP NO. 6A CONTROLS - CONTROL PIPING - MODULATING AND AUTO DUAL CONTROL

MODEL

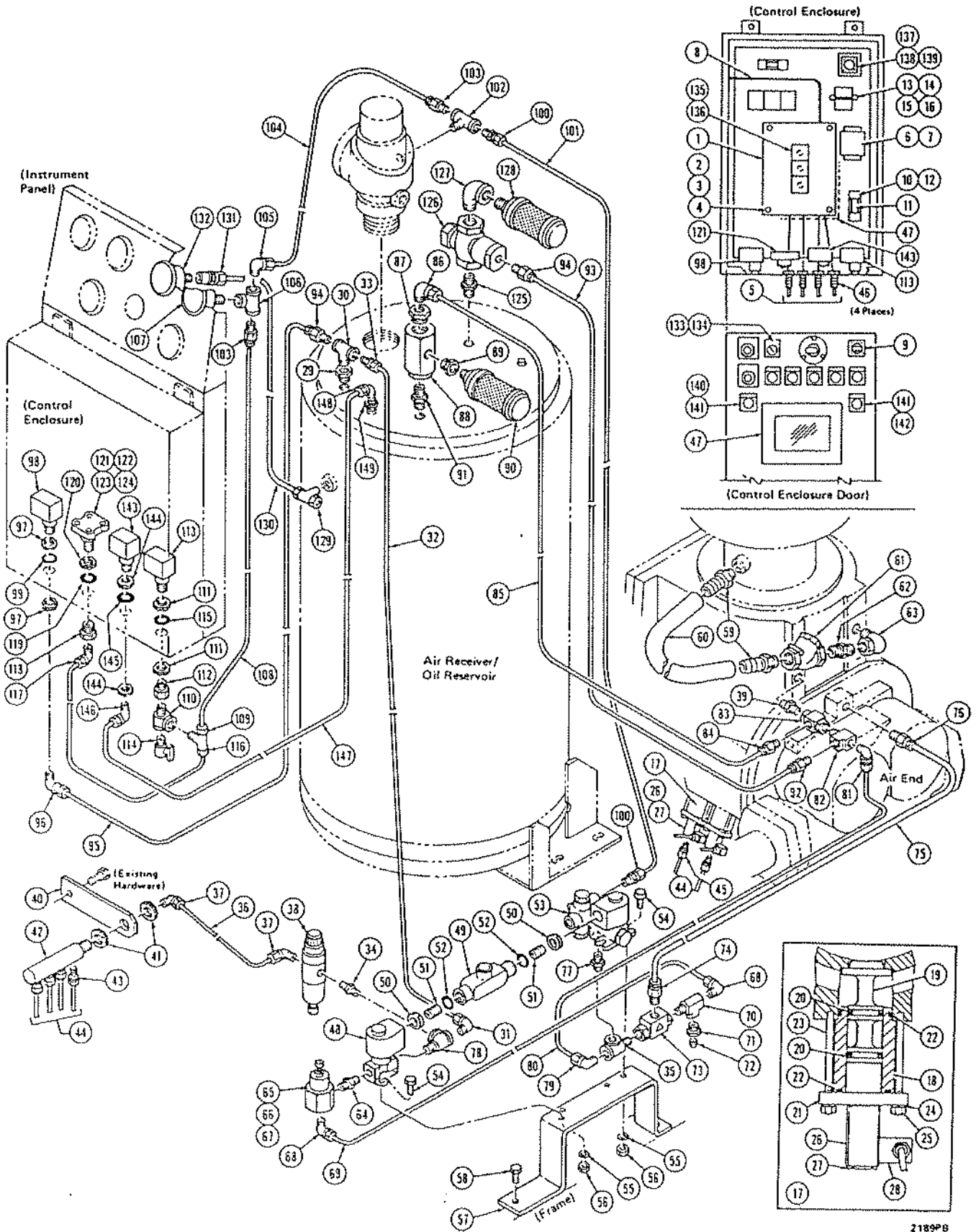
PART NUMBERS

WE200-250-300SS

Continued from previous page.

Ref.	Part Description	Qty.	STANDARD			
			4164x79 and Later			
			85G15-1580			
			2G76-1013			
49	GAGE	1	60-559			
50	FITTING	1	182-611-1			
51	TUBE	1	55-29-100			
52	FITTING	1	182-817			
49	GAGE	1	60-559			
53	TEE, Pipe	1	013-602			
34	FITTING	1	H182-383			
10	TUBE	1	55-29-21			
54	FITTING	1	H182-382			
55	SWITCH, Pressure (PS-3)	1	76-845-1			
56	NUT, Conduit	2	53-261-1			
57	SEAL, O-Ring	1	125-715			
11	FITTING	1	H182-393			
51	TUBE	1	55-29-100			
34	FITTING	1	H182-383			
36	BUSHING, Pipe	1	013-1063			
55	SWITCH, Pressure (PS-1)	1	76-845-1			
56	NUT, Conduit	2	53-261-1			
57	SEAL, O-Ring	1	125-715			
58	FITTING	1	182-845			
5	FITTING	1	182-849			
23	FITTING	1	182-906			
59	VALVE, Drain	1	15-338			
34	FITTING	1	H182-383			
60	TUBE	1	55-29-72			
54	FITTING	1	H182-382			
61	SWITCH, Relay, Timer	1	76-1013			
62	BASE, Switch	1	76-1014			
63	SCREW, Special	2	34-1201-3			
64	PLATE, Legend, "Modulating- Auto Dual"	1	62-1141-18			
65	LAMP, Signal	2	160-91-1			
66	PLATE, Legend, "Automatic Restart"	1	62-1141-12			
67	SWITCH, Selector	1	76-1067			
68	SWITCH, Pressure (PS-2)	1	76-845			
56	NUT, Conduit	2	53-261-1			
57	SEAL, O-Ring	1	125-715			
11	FITTING	1	H182-393			
51	TUBE	1	55-29-100			
34	FITTING	1	182-383			
36	BUSHING	1	013-1063			





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PARTS LIST  
GROUPS AND COMPONENTS

GROUP NO. 6B CONTROLS - CONTROL PIPING - MODULATING & AUTO DUAL CONTROL  
WITH ELECTRONIC BYPASS CONTROL  
MODEL  
PART NUMBERS

WE200-250-300SS

Ref.	Part Description	Qty.	STANDARD			
			4G76-990-6 1G76-1013 4164x78 and Before 76-990-6 22-1214 03-88 05-153 61-918 185-20 34-1407-4 61-898 76-1078 139-247 139-244-3 03-1447 76-1063 76-1063-1 76-1063-2 03-1447 A1-853 Inc. A to B 1-853--A 8-843 125-928-22 14-1795 125-826-54 105-587 05-50 04-102--B 15-1774 03-34 15-1774-1 013-1063 182-947-1 H182-356 55-48-62 H182-381 182-725 182-849 55-29-7 H182-393 116-425 60-619 182-845 182-906-2 39-6468 53-261-1 10-485 182-927 55-133-3 182-926 188-144 14-1815 15-1807 121-204 188-121 013-4 125-715			
1	BOARD, Circuit	1	76-990-6			
2	SPACER, Board	4	22-1214			
3	SCREW, Special	8	03-88			
4	WASHER, Lock	8	05-153			
5	WIRE, Two Conductor	AR	61-918			
6	TRANSFORMER	1	185-20			
7	SCREW, Special	4	34-1407-4			
8	WIRE, Three Conductor	AR	61-898			
9	SWITCH, Selector (SS-2)	1	76-1078			
10	BLOCK, Fuse	1	139-247			
11	FUSE, 2 amp	1	139-244-3			
12	SCREW, Special	4	03-1447			
13	SWITCH, Relay (CR-4)	1	76-1063			
14	SOCKET, Switch	1	76-1063-1			
15	CLIP, Switch Retainer	1	76-1063-2			
16	SCREW, Special	2	03-1447			
17	BYPASS OPERATOR ASSEMBLY	4	A1-853 Inc. A to B			
18	CYLINDER	1	1-853--A			
19	PISTON	1	8-843			
20	SEAL, Piston	2	125-928-22			
21	COVER	1	14-1795			
22	SEAL, O-Ring	2	125-826-54			
23	STUD	2	105-587			
24	WASHER, Lock	2	05-50			
25	NUT	2	04-102--B			
26	VALVE, Solenoid	4	15-1774			
27	SCREW, Special	8	03-34			
28	VALVE	4	15-1774-1			
29	BUSHING, Pipe	1	013-1063			
30	FITTING, Tee	1	182-947-1			
31	FITTING, Elbow	1	H182-356			
32	TUBE	1	55-48-62			
33	FITTING	1	H182-381			
34	FITTING, Nipple	1	182-725			
35	FITTING, Tee	1	182-849			
36	TUBE	1	55-29-7			
37	FITTING	2	H182-393			
38	VALVE, Pressure Reducing GAGE, REgulator	1	116-425			
	FITTING	1	60-619			
39	FITTING, Nipple	1	182-845			
40	BRACKET, Manifold	1	182-906-2			
41	NUT, Conduit	1	39-6468			
42	MANIFOLD	2	53-261-1			
43	FITTING	1	10-485			
44	TUBE	4	182-927			
45	FITTING	4	55-133-3			
46	RELIEF, Strain	4	182-926			
47	COVER, Clear	1	188-144 14-1815			
48	VALVE, Solenoid (SV-6)	1	15-1807			
49	FITTING, Conduit	1	121-204			
50	FITTING, Conduit	2	188-121			
51	NIPPLE, Pipe	2	013-4			
52	SEAL, O-Ring	2	125-715			

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# PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 6B CONTROLS - CONTROL PIPING - MODULATING & AUTO DUAL CONTROL  
WITH ELECTRONIC BYPASS CONTROL

MODEL

WE200-250-300SS

PART NUMBERS

Continued from previous page.

Ref.	Part Description	Qty.	STANDARD			
			4G76-990-6 1G76-1013 4164x78 and Before			
53	VALVE, Solenoid (SV-1)	1	15-1820			
54	SCREW, Cap	4	02-3			
55	WASHER, Lock	4	05-49			
56	NUT	4	04-101			
57	BRACKET, Solenoid	1	39-6625			
58	SCREW, Special	2	34-1512-1			
59	NIPPLE, Special	2	33-1187			
60	HOSE	1	73-850-2			
61	VALVE, Check	1	15-978			
62	FITTING, Nipple	1	182-906-7			
63	FITTING	1	182-908-4			
64	FITTING, Nipple	1	182-906			
65	VALVE, Control Pressure Regulator	1	15-1580			
66	SEAT	1	Inc. C & D 220-153--C			
67	DIAPHRAGM	1	220-153-1--D			
68	FITTING, Elbow	2	H182-356			
69	TUBE	1	55-48-49			
70	FITTING, Tee	1	182-849			
71	BUSHING, Pipe	1	013-1061			
72	ORIFICE, Control Bleed	1	54-416-1			
73	VALVE, Shuttle Check	1	15-1658			
74	FITTING	1	182-978			
75	TUBE	1	55-38-15			
76	FITTING	1	182-390			
77	FITTING, Nipple	1	182-906			
78	FITTING, Tee	1	182-849			
79	FITTING, Elbow	1	H182-383			
80	TUBE	1	55-29-21			
81	FITTING, Elbow	1	H182-393			
82	FITTING, Tee	1	182-182			
83	VALVE, Shuttle Check	1	15-1179			
84	FITTING	1	H182-358			
85	TUBE	1	55-29-96			
86	FITTING, Elbow	1	H182-383			
87	BUSHING, Pipe	1	013-1065			
88	VALVE, Blow Down	1	15-1717-1			
89	BUSHING, Pipe	1	013-1066			
90	MUFFLER	1	78-251			
91	FITTING, Nipple	1	182-906-6			
92	FITTING	1	H182-358			
93	TUBE	1	55-29-96			
94	FITTING	2	H182-382			
95	TUBE	1	55-29-100			
96	FITTING, Elbow	1	H182-393			
97	NUT, Conduit	2	53-261-1			
98	SWITCH, Pressure (PS-3)	1	76-845-1			
99	SEAL, O-Ring	1	125-715			

## PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 6B CONTROLS - CONTROL PIPING - MODULATING & AUTO DUAL CONTROL  
WITH ELECTRONIC BYPASS CONTROL

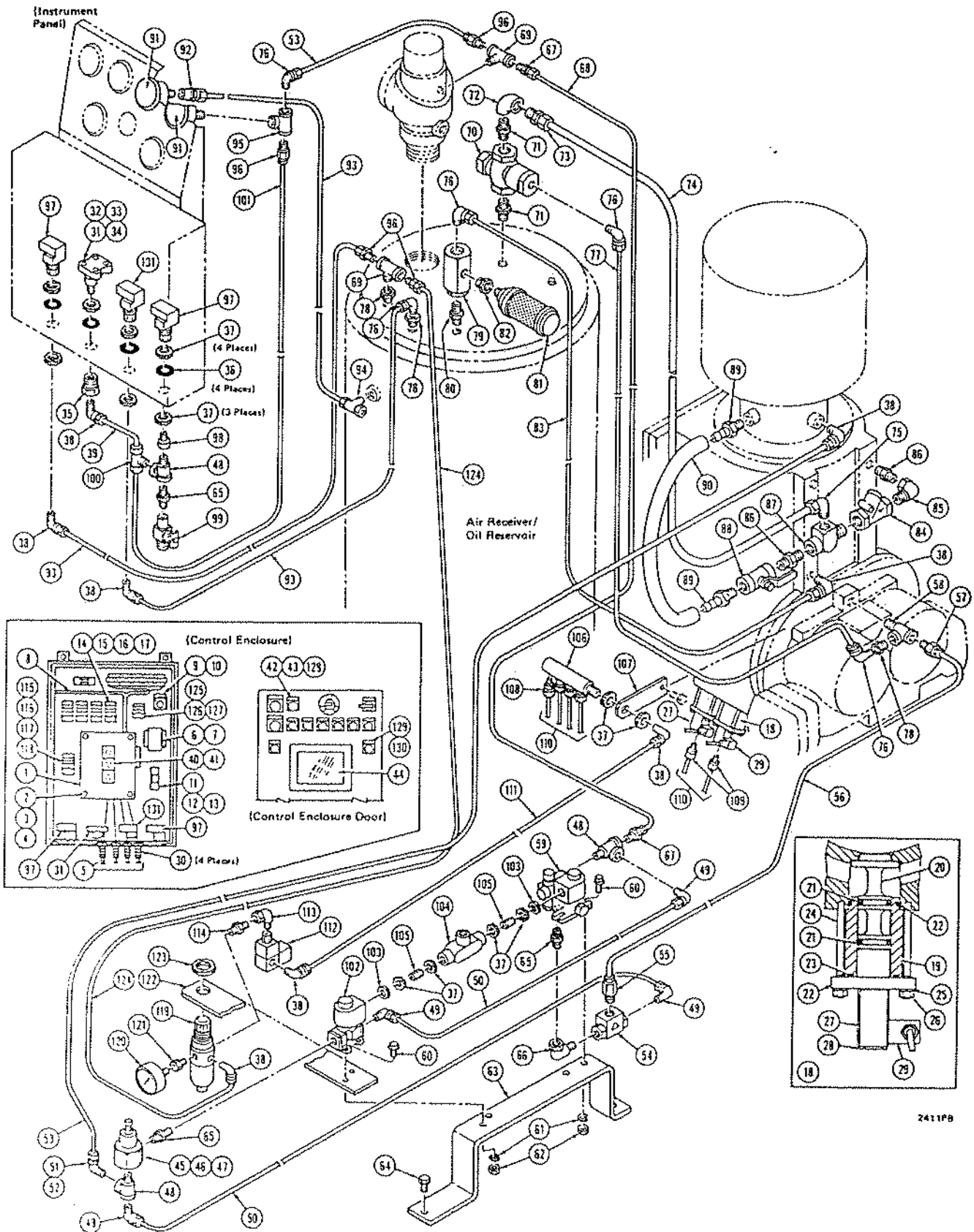
MODEL

PART NUMBERS

WE200-250-300SS

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Ref.	Part Description	Qty.	STANDARD			
			4G76-990-6 1G76-1013			
			4164x78 and Before			
100	FITTING	2	H182-381			
101	TUBE	1	55-48-25			
102	FITTING, Tee	1	182-947-1			
103	FITTING	2	H182-382			
104	TUBE	1	55-29-21			
105	FITTING, Elbow	1	H182-383			
106	TEE, Pipe	1	013-602			
107	GAGE, Air Pressure	1	60-559			
108	TUBE	1	55-29-72			
109	FITTING, Tee	1	182-817			
110	FITTING, Tee	1	182-849			
111	NUT, Conduit	2	53-261-1			
112	FITTING	1	182-845			
113	SWITCH, Pressure (PS-1)	1	76-845-1			
114	VALVE, Drain	1	15-338			
115	SEAL, O-Ring	1	125-715			
116	TUBE	1	55-29-9			
117	FITTING, Elbow	1	H182-393			
118	FITTING, Special	1	182-920			
119	SEAL, O-Ring	1	125-715			
120	NUT, Conduit	1	53-261-1			
121	TRANSDUCER ASSEMBLY	1	A76-989			
122	TRANSDUCER, Pressure (NSS)	1	Inc. E to F 76-989--E			
123	TERMINAL, Pin (NSS)	1	121-210			
124	CONNECTOR (NSS)	1	121-211-F			
125	FITTING, Nipple	1	182-906-3			
126	VALVE, Dump	1	15-1823-6			
127	ELBOW, Pipe	1	013-505			
128	MUFFLER	1	78-322			
129	FITTING, Tee	1	182-817			
130	TUBE	1	55-29-35			
131	FITTING	1	182-611-1			
132	GAGE	1	60-559			
133	SWITCH, Selector (SS-1)	1	76-1067			
134	PLATE, Legend	1	62-1141-9			
135	BLOCK, Terminal	3	121-157			
136	SCREW, Special	4	34-1201-1			
137	SWITCH, Relay, Timer	1	76-1013			
138	BASE, Switch	1	76-1014			
139	SCREW, Special	2	34-1201-3			
140	PLATE, Legend, "Modulating Control"	1	62-1141-21			
141	LAMP, Indicator	2	160-91-1			
142	PLATE, Legend, "Automatic Restart"	1	62-1141-12			
143	SWITCH, Pressure (PS-2)	1	76-845			
144	NUT, Conduit	2	53-261-1			
145	SEAL, O-Ring	1	125-715			
146	FITTING	1	H182-393			
147	TUBE	1	55-29-100			
148	FITTING	1	182-383			
149	BUSHING, Pipe	1	013-1063			



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## PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 6C CONTROLS - CONTROL PIPING -MODULATING & AUTO DUAL  
WITH ELECTRONIC BYPASS CONTROL  
MODEL WE200-250-300SS PART NUMBERS

Ref.	Part Description	Qty.	STANDARD			
			7G76-990-6 2G76-1013 4164x79 and Later			
1	BOARD, Circuit	1	76-990-6			
2	SPACER	4	22-1214			
3	SCREW, Special	8	03-88			
4	WASHER, Lock	8	05-153			
5	WIRE	AR	61-918			
6	TRANSFORMER	1	185-20			
7	SCREW, Special	4	34-1407-4			
8	WIRE	AR	61-898			
9	SWITCH, Selector	1	76-1107			
10	PLATE, Legend	1	62-1141-14			
11	BLOCK, Fuse	1	139-270			
12	FUSE	1	139-271			
13	SCREW, Special	4	03-1447			
14	SWITCH, Relay	1	76-1063			
15	SOCKET, Relay	1	76-1063-1			
16	RETAINER, Relay	1	76-1063-2			
17	SCREW, Special	2	03-1447			
18	BYPASS CYLINDER ASSEMBLY	4	A1-853			
19	CYLINDER	1	Inc. A to B			
20	PISTON	1	1-853--A			
21	SEAL, Piston	1	8-843			
22	COVER	2	125-928-22			
23	SEAL, O-Ring	1	14-1795			
24	STUD	2	125-826-54			
25	WASHER, Lock	2	105-587			
26	NUT	2	05-50			
		2	04-102--B			
27	VALVE, Solenoid	4	15-1774			
28	SCREW, Special	8	03-34			
29	VALVE	4	15-1774-1			
30	RELEIF, Strain	4	188-144			
31	TRANSDUCER ASSEMBLY	1	A76-989			
32	TRANSDUCER, Pressure (NSS)	1	Inc. C to D			
33	TERMINAL, Pin (NSS)	1	76-989--C			
34	CONNECTOR (NSS)	1	121-210			
		1	121-211--F			
35	FITTING	1	182-920			
36	SEAL, O-Ring	1	125-715			
37	NUT, Conduit	2	53-261-1			
38	FITTING	1	H182-393			
39	TUBE	1	55-29-9			
40	BLOCK, Terminal	3	121-157			
41	SCREW, Special	4	34-1201-1			
42	SWITCH, Selector	1	76-1067			
43	PLATE, Legend ("Econotrol - Modulate")	1	62-1141-9			
44	COVER	1	14-1815			
45	VALVE, Control Pressure Regulator	1	15-1580			
46	SEAT	1	Inc. E & F			
47	DIAPHRAGM	1	220-153--E			
		1	220-153-1--F			

6C Continued on next page.

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# PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 6C CONTROLS - CONTROL PIPING - MODULATING & AUTO DUAL  
WITH ELECTRONIC BYPASS CONTROL  
MODEL WE200-250-300SS PART NUMBERS

Continued from previous page.

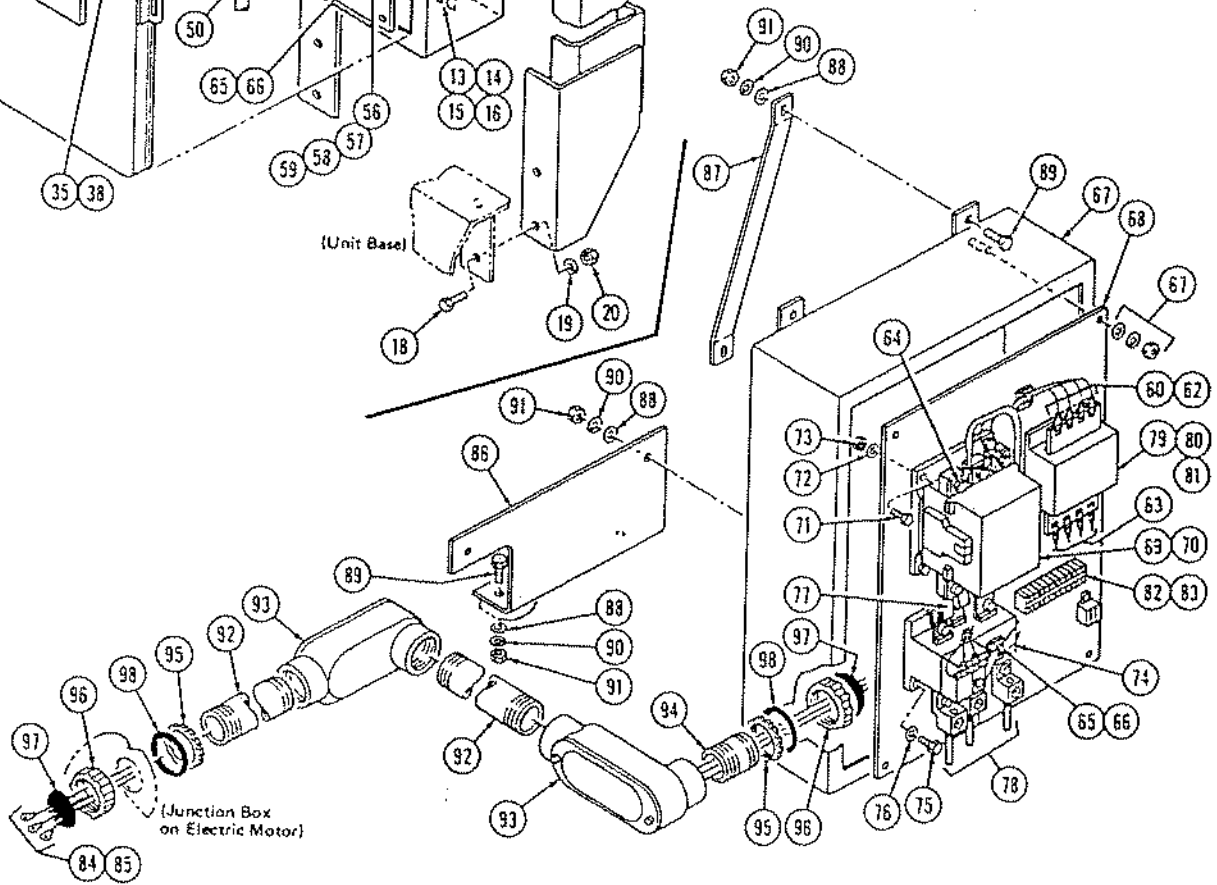
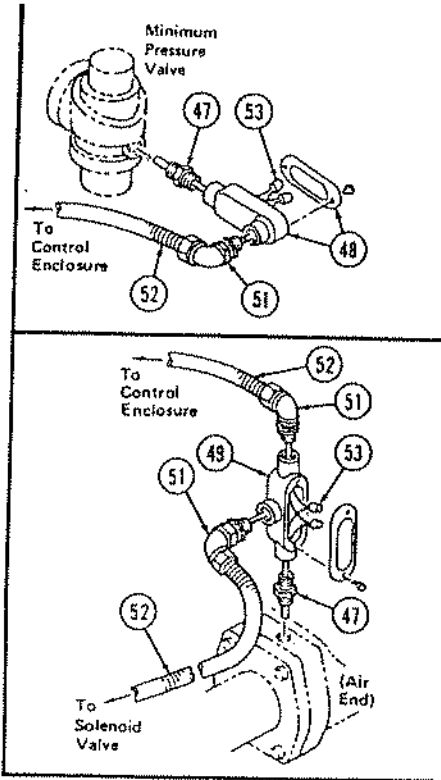
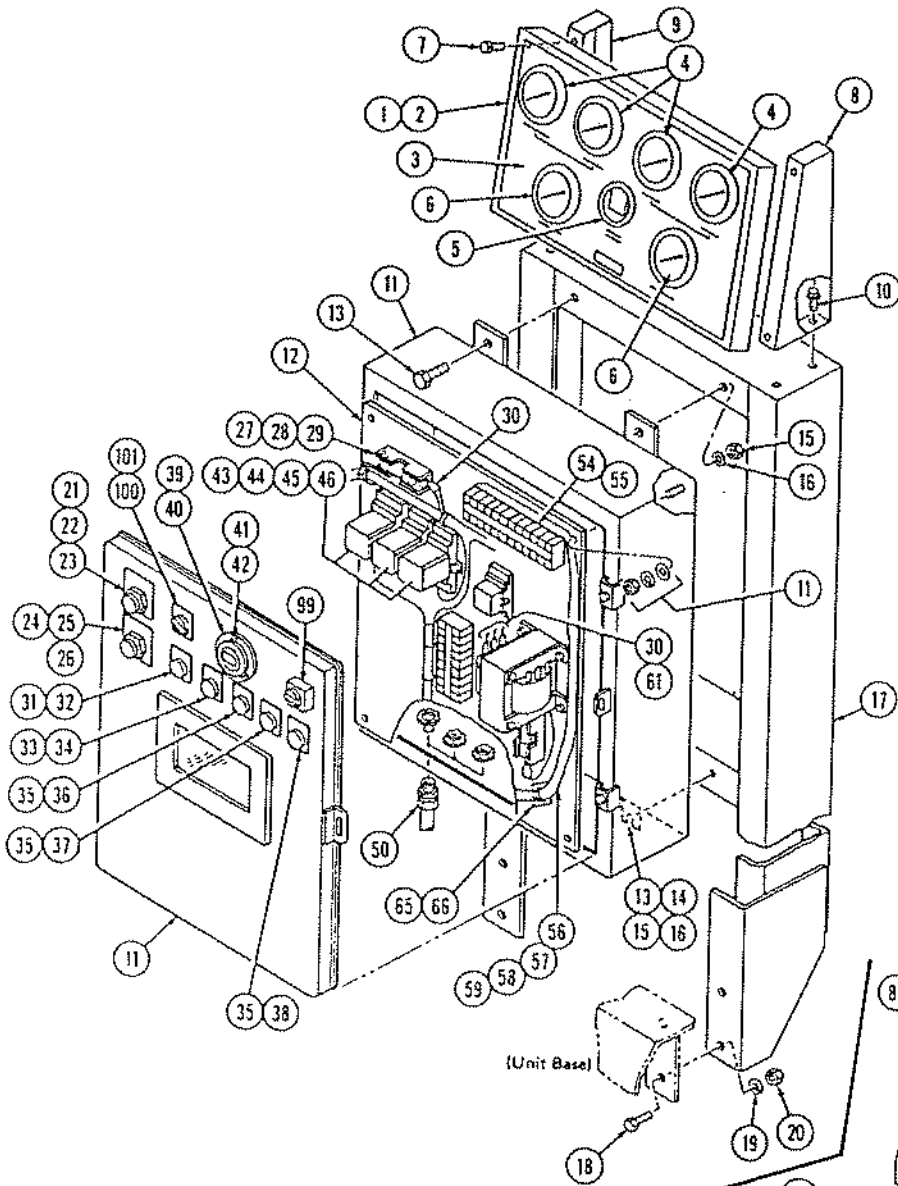
Ref.	Part Description	Qty.	STANDARD			
			7G76-990-6 2G76-1013 4164x79 and Later			
48	FITTING	1	182-849			
49	FITTING, Elbow	4	H182-356			
50	TUBE	2	55-48-31			
51	FITTING, Elbow	1	182-230			
52	ORIFICE, Control Bleed	1	206-8-1			
53	TUBE	1	55-29-21			
38	FITTING	1	H182-393			
54	VALVE, Shuttle	1	15-1658			
55	FITTING	1	182-978			
56	TUBE	1	55-38-15			
57	FITTING	1	H182-390			
58	FITTING	1	182-849-2			
59	VALVE, Solenoid	1	15-1820			
60	SCREW, Cap	2	02-3			
61	WASHER, Lock	2	05-49			
62	NUT	2	04-101			
63	BRACKET, Solenoid	1	39-6625			
64	SCREW, Special	2	34-1512-1			
65	FITTING	1	182-906			
66	FITTING	1	182-908			
48	FITTING	1	182-849			
67	FITTING	2	H182-381			
68	TUBE	1	55-48-25			
69	FITTING	1	182-947-1			
70	VALVE, Return Air Bleed	1	15-1823-6			
71	FITTING	2	182-906-3			
72	ELBOW, Pipe	1	013-456			
73	FITTING	1	182-436-5			
74	TUBE	1	55-2567			
75	FITTING	1	182-435-4			
76	FITTING	2	H182-383			
77	TUBE	1	55-29-95			
78	BUSHING, Pipe	1	013-1063			
79	VALVE, Blow Down	1	15-1717-1			
80	FITTING	1	182-906-6			
81	MUFFLER	1	78-251			
82	BUSHING	1	013-1066			
76	FITTING	1	H182-383			
83	TUBE	1	55-29-96			
38	FITTING	1	H182-393			
84	VALVE, Check	1	15-978			
85	FITTING	1	182-908-4			
86	FITTING	2	182-906-7			
87	FITTING	1	182-849-1			
88	VALVE, Shut Off	1	H15-1292-2			
89	NIPPLE, Special	2	33-1187			
90	HOSE	1	73-850-2			
91	GAGE, Air Pressure	1	60-559			
92	FITTING	1	182-611-1			
93	TUBE	1	55-29-100			
94	FITTING	1	182-817			
91	GAGE, Air Pressure	1	60-559			
95	TEE, Pipe	1	013-602			
76	FITTING	1	H182-383			
53	TUBE	1	55-29-21			
96	FITTING	1	H182-382			
97	SWITCH, Pressure	1	76-845-1			
37	NUT, Conduit	2	53-261-1			
36	SEAL, O-Ring	1	125-715			

# PARTS LIST

## GROUPS AND COMPONENTS

GROUP NO. 6C CONTROLS - CONTROL PIPING - MODULATING & AUTO DUAL  
WITH ELECTRONIC BYPASS CONTROL  
MODEL  
WE200-250-300SS  
PART NUMBERS

Ref.	Part Description	Qty.	STANDARD		
			7G76-990-6 2G76-1013 4164x79 and Later		
38	FITTING	1	H182-393		
93	TUBE	1	55-29-100		
69	TEE	1	182-947-1		
78	BUSHING	1	013-1063		
96	FITTING, Connector	2	H182-383		
97	SWITCH, Pressure	1	76-845-1		
37	NUT, Conduit	2	53-261-1		
36	SEAL, O-Ring	1	125-715		
98	FITTING	1	182-845		
48	FITTING	1	182-849		
65	FITTING	1	182-906		
99	VALVE, Drain	1	15-338		
100	FITTING	1	182-817		
101	TUBE	1	55-29-72		
96	FITTING	1	H182-382		
102	VALVE, Solenoid	1	15-1807		
60	SCREW, Cap	2	02-3		
61	WASHER, Lock	2	05-49		
62	NUT	2	04-101		
103	FITTING, Conduit	2	188-121		
104	FITTING, Conduit	1	121-204		
105	NIPPLE, Pipe	2	013-4		
37	NUT, Conduit	4	53-261-1		
65	FITTING	1	182-906		
106	MANIFOLD	1	10-485		
107	BRACKET	1	39-6468-1		
37	NUT, Conduit	2	53-261-1		
108	FITTING	4	182-927		
109	FITTING	4	182-926		
110	TUBE	4	55-133-3		
38	FITTING	2	H182-393		
111	TUBE	1	55-29-64		
112	VALVE, Solenoid	1	15-1825		
113	FITTING	1	182-908-1		
114	FITTING	1	182-906-2		
115	SWITCH, Relay	1	76-1003		
116	SOCKET, Switch	1	76-1003-1		
117	CLIP, Switch Retainer	1	76-1003-2		
118	SCREW, Special	2	03-1447		
119	VALVE, Pressure Reducing	1	116-425		
120	GAGE	1	60-619		
121	FITTING	1	182-845		
122	BRACKET	1	39-6855		
123	NUT	1	116-425-1		
38	FITTING	1	H182-393		
124	TUBE	1	55-29-95		
125	SWITCH, Relay, Timer	1	76-1013		
126	BASE, Switch	1	76-1014		
127	SCREW, Special	2	34-1201-3		
128	PLATE, Legend (*Econotrol- Auto Dual*)	1	62-1141-18		
129	LAMP, Indicator	1	160-91-1		
130	PLATE, Legend	1	62-1141-12		
131	SWITCH, Pressure	1	76-845		
37	NUT, Conduit	2	53-261-1		
36	SEAL, O-Ring	1	125-715		
38	FITTING	1	H182-393		
93	TUBE	1	55-29-100		
76	FITTING	1	H182-383		
78	BUSHING	1	013-1063		



## PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 7 INSTRUMENT PANEL - CONTROL ENCLOSURE - STARTERS

MODEL

WE200-250-300SS

PART NUMBERS

Ref.	Part Description	Qty.	STANDARD		
			WE200SS	WE250SS	WE300SS
			G151-463	G151-463	G151-463
			G68-1804-15	G68-1804-15	G68-1804-15
			2G68-1804-16	3G68-1804-16	G68-1804-16
			G76-1048-8	G76-1048-9	G76-1048-10
			1G68-1804-16	2G68-1804-16	3G68-1804-16
			G76-1048-7	G76-1048-8	G76-1048-9
			G39-6671	G39-6671	G39-6671
			G39-6454	G39-6454	G39-6454
			WE200SS	WE250SS	WE300SS
1	PANEL, Instrument	1	A151-463	■	■
2	PANEL, Instrument	1	Inc. A to B	Inc. A to B	Inc. A to B
3	DECAL	1	151-463--A	■--A	■--A
4	GAGE, Pressure	1	62-1170	■	■
5	INDICATOR, Restriction	1	60-559	■	■
6	GAGE, Temperature	2	60-560	■	■
			60-531--B	■--B	■--B
7	SCREW, Special	4	H34-579-2	■	■
8	SUPPORT, Panel	1	39-6659	■	■
9	SUPPORT, Panel	1	39-6660	■	■
10	SCREW, Special	4	34-1512-2	■	■
11	ENCLOSURE, Control	1	68-1804-15	■	■
12	PANEL, Sub	1	68-1804-14	■	■
13	SCREW, Cap	4	02-54	■	■
14	WASHER, Flat	2	06-69	■	■
15	WASHER, Lock	4	05-51	■	■
16	NUT	4	04-103	■	■
17	SUPPORT, Enclosure	1	A39-6454	■	■
18	SCREW, Cap	4	02-70	■	■
19	WASHER, Lock	4	05-53	■	■
20	NUT	4	04-105	■	■
21	SWITCH, Start	1	76-942	■	■
22	SWITCH, Block	3	76-943	■	■
23	PLATE, Legend	1	62-1017	■	■
24	SWITCH, Stop	1	76-942-1	■	■
25	SWITCH, Block	1	76-943-1	■	■
26	PLATE, Legend	1	62-1017-1	■	■
27	BLOCK, Fuse	1	139-247	■	■
28	FUSE, 5 amp	1	139-244	■	■
29	SCREW, Special	2	03-1447	■	■
30	TERMINAL, Wire	16	121-223	■	■
31	LAMP, "Power On"	1	160-91	■	■
32	PLATE, Legend	1	62-1141	■	■
33	LAMP, "Run"	1	160-91-2	■	■
34	PLATE, Legend	1	62-1141-1	■	■
35	LAMP, Signal	3	160-91-1	■	■
36	PLATE, Legend, "High Temperature"	1	62-1141-2	■	■
37	PLATE, Legend, "Motor Overload"	1	62-1141-4	■	■
38	PLATE, Legend, "High Pressure"	1	62-1141-5	■	■

PARTS LIST  
GROUPS AND COMPONENTS

GROUP NO. 7 INSTRUMENT PANEL - CONTROL ENCLOSURE - STARTERS

MODEL

PART NUMBERS

WE200-250-300SS

Continued from previous page.

Ref.	Part Description	Qty.	STANDARD		
			WE200SS	WE250SS	WE300SS
			G151-463	G151-463	G151-463
			G68-1804-15	G68-1804-15	G68-1804-15
			2G68-1804-16	3G68-1804-16	G68-1804-16
			G76-1048-8	G76-1048-9	G76-1048-10
			1G68-1804-16	2G68-1804-16	3G68-1804-16
			G76-1048-7	G76-1048-8	G76-1048-9
			G39-6671	G39-6671	G39-6671
			G39-6454	G39-6454	G39-6454
			WE200SS	WE250SS	WE300SS
39	HOURMETER	1	60-457	■	■
40	GASKET, Hourmeter	1	16-1725	■	■
41	SCREW, Special	3	03-58	■	■
42	NUT	3	04-9	■	■
43	SWITCH, Relay	4	76-1003	■	■
44	SWITCH, Base	4	76-1003-1	■	■
45	SWITCH, Retainer	4	76-1003-2	■	■
46	SCREW, Special	8	03-1447	■	■
47	SWITCH, High Temperature Shut Down	2	76-940	■	■
48	FITTING, Conduit	1	188-128	■	■
49	FITTING, Conduit	1	121-204	■	■
50	FITTING, Conduit	3	188-95	■	■
51	FITTING, Conduit	2	188-94	■	■
52	CONDUIT	AR	61-596	■	■
53	NUT, Wire	8	121-170	■	■
54	BLOCK, Terminal	2	121-157	■	■
55	SCREW, Special	3	34-1201-1	■	■
56	WIRE, Green	AR	61-888	■	■
57	WIRE, Red	AR	61-888-1	■	■
58	WIRE, White	AR	61-888-2	■	■
59	WIRE, Black	AR	61-888-3	■	■
60	TERMINAL, Wire	4	121-172	■	■
61	TERMINAL, Wire	16	121-223	■	■
62	TERMINAL, Wire	8	121-5	■	■
63	TERMINAL, Wire	4	121-96	■	■
64	TERMINAL, Wire	4	121-99	■	■
65	CLAMP, Base	3	83-659-3	■	■
66	CLAMP, Wire	20	83-659	■	■
	<u>460 VOLT</u>				
67	ENCLOSURE, Magnetic Switch	1	68-1804-16	■	■
68	PANEL, Sub	1	68-1804-17	■	■
69	SWITCH, Magnetic Starter	1	76-1083-11	76-1083-12	76-1083-13
70	SWITCH, Magnetic Starter (Optional Solid State)	1	76-1048-8	76-1048-9	76-1048-10
	SWITCH, Magnetic Starter (Optional Part Winding)	1	76-1083-10	76-1083-10	76-1083-10
71	SCREW, Cap	4	02-21	■	02-36
72	WASHER, Lock	4	05-50	■	05-51
73	NUT	4	04-102	■	04-103
74	SWITCH, Overload Relay	1	76-1083-43	■	76-1083-44
75	SCREW, Special	3	34-1407-1	■	■
76	WASHER, Flat	3	06-67	■	06-2

**PARTS LIST**  
**GROUPS AND COMPONENTS**

GROUP NO. 7 INSTRUMENT PANEL - CONTROL ENCLOSURE - STARTERS

**MODEL**

**PART NUMBERS**

WE200-250-300SS

Continued from previous page.

Ref.	Part Description	Qty.	STANDARD		
			WE200SS	WE250SS	WE300SS
			G151-463	G151-463	G151-463
			G68-1804-15	G68-1804-15	G68-1804-15
			2G68-1804-16	3G68-1804-16	G68-1804-16
			G76-1048-8	G76-1048-9	G76-1048-10
			1G68-1804-16	2G68-1804-16	3G68-1804-16
			G76-1048-7	G76-1048-8	G76-1048-9
			G39-6671	G39-6671	G38-6671
			G39-6454	G39-6454	G39-6454
			WE200SS	WE250SS	WE300SS
77	LINK, Connecting	1	61-934-1	■	■
78	KIT, Lug	1	76-1083-51	■	76-1083-52
79	TRANSFORMER	1	185-13-4	■	■
80	SCREW, Special	4	34-1407-1	■	■
81	WASHER, Flat	4	06-2	■	■
82	TERMINAL, Strip	3	121-157	■	■
83	SCREW, Special	4	03-1447	■	■
84	WIRE, Motor Feed	AR	61-888-16	61-888-15	61-888-17
85	TERMINAL, Wire	3	121-208-38	121-208-34	121-208-47
	<u>575 VOLT</u>				
67	ENCLOSURE, Control	1	68-1804-16	■	■
68	PANEL, Sub	1	68-1804-17	■	■
69	SWITCH, Magnetic Starter	1	76-1083-11	■	76-1083-12
70	SWITCH, Magnetic Starter (Optional Solid State)	1	76-1048-7	76-1048-8	76-1048-9
	SWITCH, Magnetic Starter (Optional Part Winding)	1	76-1083-9	76-1083-10	76-1083-10
71	SCREW, Cap	4	02-21	■	■
72	WASHER, Lock	4	05-50	■	■
73	NUT	4	04-102	■	■
74	SWITCH, Overload Relay	1	76-1083-41	76-1083-43	76-1083-43
75	SCREW, Special	3	34-1407-1	■	■
76	WASHER, Flat	3	06-67	■	■
77	LINK, Connecting	1	61-934-1	■	■
78	KIT, Lug	1	76-1083-51	■	■
79	TRANSFORMER	1	185-13-4	■	■
80	SCREW, Special	4	34-1407-1	■	■
81	WASHER, Flat	4	06-2	■	■
82	TERMINAL, Strip	3	121-157	■	■
83	SCREW, Special	4	03-1447	■	■
84	WIRE, Motor Feed	AR	61-888-19	61-888-16	61-888-15
85	TERMINAL, Wire	3	121-208-52	121-208-38	121-208-34
	<u>AIR COOLED UNIT MOUNTED</u>				
86	SUPPORT, Enclosure	1	39-6671	■	■
87	BRACE	1	39-6678	■	■
88	WASHER, Flat	6	06-4	■	■
89	SCREW, Cap	6	02-37	■	■
90	WASHER, Lock	6	05-51	■	■
91	NUT	6	04-103	■	■
92	CONDUIT	AR	61-930-1	■	■
93	FITTING, Conduit	2	188-128-7	■	■
94	NIPPLE, Pipe	1	013-252	■	■
95	NUT, Conduit	4	188-130-8	■	■
96	BUSHING, Wire, Protector	2	188-74-3	■	■

7 Continued on next page.

■ Part number is same as in first column.

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## PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 7 INSTRUMENT PANEL - CONTROL ENCLOSURE - STARTERS

MODEL

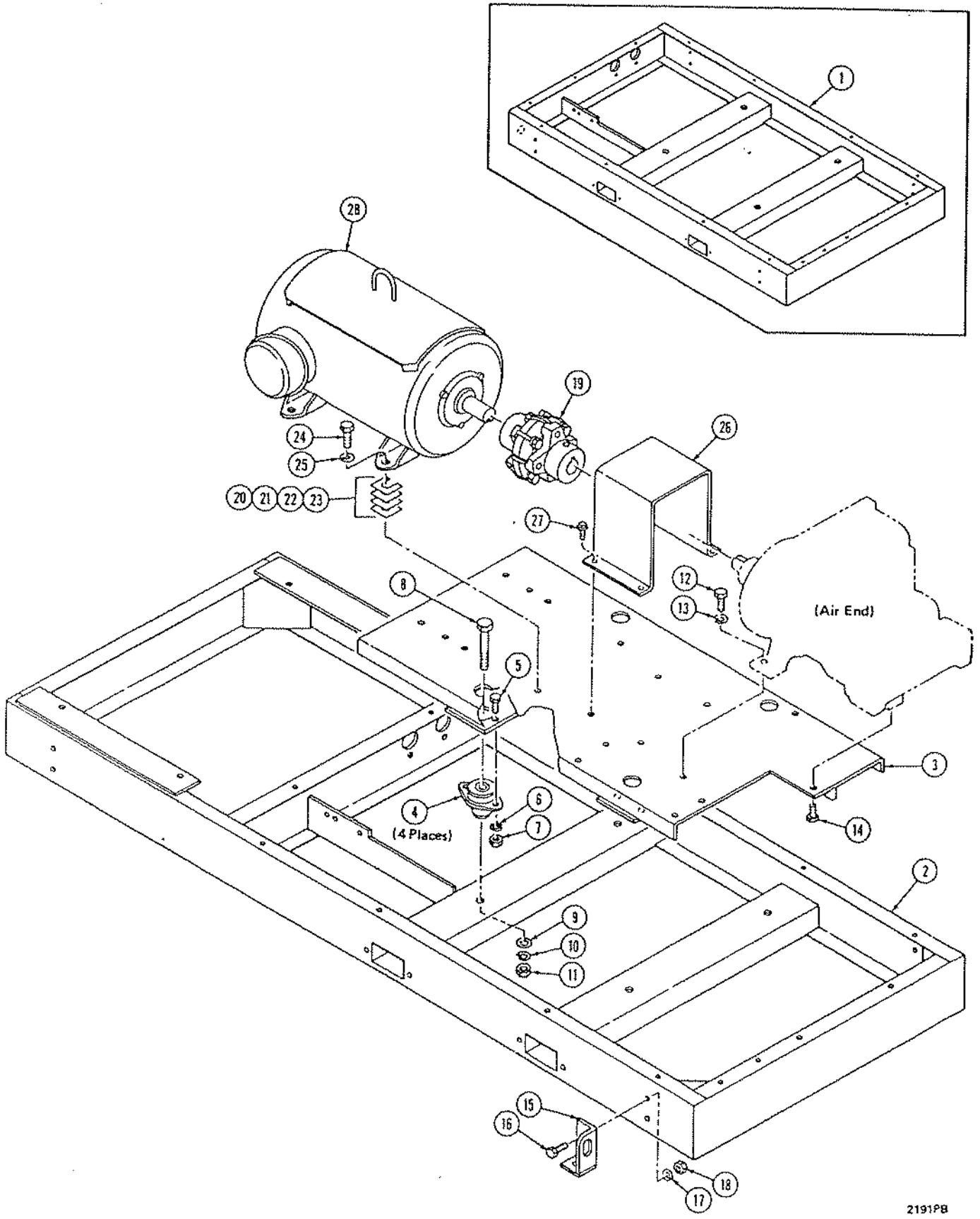
PART NUMBERS

WE200-250-300SS

Continued from previous page.

Ref.	Part Description	Qty.	STANDARD	STANDARD	STANDARD
			G151-463	G151-463	G151-463
			G68-1804-15	G68-1804-15	G68-1804-15
			2G68-1804-16	3G68-1804-16	G68-1804-16
			G76-1048-8	G76-1048-9	G76-1048-10
			1G68-1804-16	2G68-1804-16	3G68-1804-16
			G76-1048-7	G76-1048-8	G76-1048-9
			G39-6671	G39-6671	G39-6671
			G39-6454	G39-6454	G39-6454
			WE200SS	WE250SS	WE300SS
97	SEALING COMPOUND, Motor Conduit	AR	125-888	■	■
98	SEAL, O-Ring	2	125-715-6	■	■
	<b>AIR COOLED &amp; WATER COOLED REMOTE MOUNT</b>				
17	SUPPORT, Enclosure	1	A39-6454	■	■
18	SCREW, Cap	4	02-70	■	■
19	WASHER, Lock	4	05-53	■	■
20	NUT	4	04-105	■	■
13	SCREW, Cap	4	02-54	■	■
14	WASHER, Flat	2	06-69	■	■
15	WASHER, Lock	4	05-51	■	■
16	NUT	4	04-103	■	■
92	CONDUIT	AR	61-930-1	■	■
93	FITTING, Conduit	1	188-128-7	■	■
95	NUT, Conduit	4	188-130-8	■	■
96	BUSHING, Wire Protector	2	188-74-3	■	■
97	SEALING COMPOUND, Motor Conduit	AR	125-888	■	■
98	SEAL, O-Ring	2	125-715-6	■	■
	GAGE, Ammeter (Optional)	1	60-564 Series	■	■
	TRANSFORMER, Current, Ammeter	1	185-19 Series	■	■





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## PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 8 FRAME - BEDPLATE - DRIVE COUPLING - ELECTRIC MOTORS

MODEL

WE200-250-300SS

PART NUMBERS

Ref.	Part Description	Qty.	STANDARD		
			STANDARD	STANDARD	STANDARD
			G118-1175 G118-1176 G28-569-6	G118-1175 G118-1176 G28-569-6	G118-1175 G118-1176 G28-569-6
			WE200SS	WE250SS	WE300SS
1	FRAME, Base, Unit Mounted, Air Cooled Coolers	1	A118-1175	■	■
2	FRAME, Base, Remote Mounted, Air Cooled and Water Cooled Coolers	1	A118-1176	■	■
3	BEDPLATE	1	A118-1174	■	■
4	ISOLATOR, Vibration	4	74-236-2	■	■
5	SCREW, Cap	8	07-70	■	■
6	WASHER, Lock	8	05-53	■	■
7	NUT	8	04-105	■	■
8	SCREW, Special, Weldment	4	34-1522	■	■
9	WASHER, Flat	4	06-77	■	■
10	WASHER, Lock	4	05-59	■	■
11	NUT	4	04-610	■	■
12	SCREW, Cap	2	02-105	■	■
13	WASHER, Lock	2	05-55	■	■
14	SCREW, Cap	1	02-1013	■	■
15	EYE, Lifting	4	A103-259	■	■
16	SCREW, Cap	8	02-103	■	■
17	WASHER, Lock	8	05-55	■	■
18	NUT	8	04-108	■	■
19	COUPLING, Drive	1	28-569-6	■	■
	FLEXIBLE MEMBER	1	Inc. A 28-569-1--A	Inc. A ■--A	Inc. A ■--A
20	SHIM	AR	22-782	■	■
21	SHIM	AR	22-782-1	■	■
22	SHIM	AR	22-782-2	■	■
23	SHIM	AR	22-782-3	■	■
24	SCREW, Cap	4	02-123	■	■
25	WASHER, Lock	4	05-57	■	■
26	GUARD, Coupling	1	A156-761	■	■
27	SCREW, Special	4	H34-1255	■	■
	<u>460 VOLT</u>				
28	MOTOR, ODP	1	107-865-107	107-865-108	107-865-109
	<u>575 VOLT</u>				
28	MOTOR, ODP	1	107-865-113	107-865-114	107-865-115
	<u>460 VOLT</u>				
28	MOTOR, ODP, Part Winding	1	107-865-35	107-865-37	107-865-39
	<u>575 VOLT</u>				
28	MOTOR, ODP, Part Winding	1	107-865-36	107-865-38	107-865-40
	<u>460 VOLT</u>				
28	MOTOR, ODP, Part Winding	1	107-865-79	107-865-116	107-865-118
	<u>575 VOLT</u>				
28	MOTOR, ODP, Wye-Delta	1	107-865-80	107-865-117	107-865-119

8 Continued on next page.

■ Part number is same as in first column.

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**PARTS LIST**  
**GROUPS AND COMPONENTS**

GROUP NO. 8 FRAME - BEDPLATE - DRIVE COUPLING - ELECTRIC MOTORS

**MODEL**

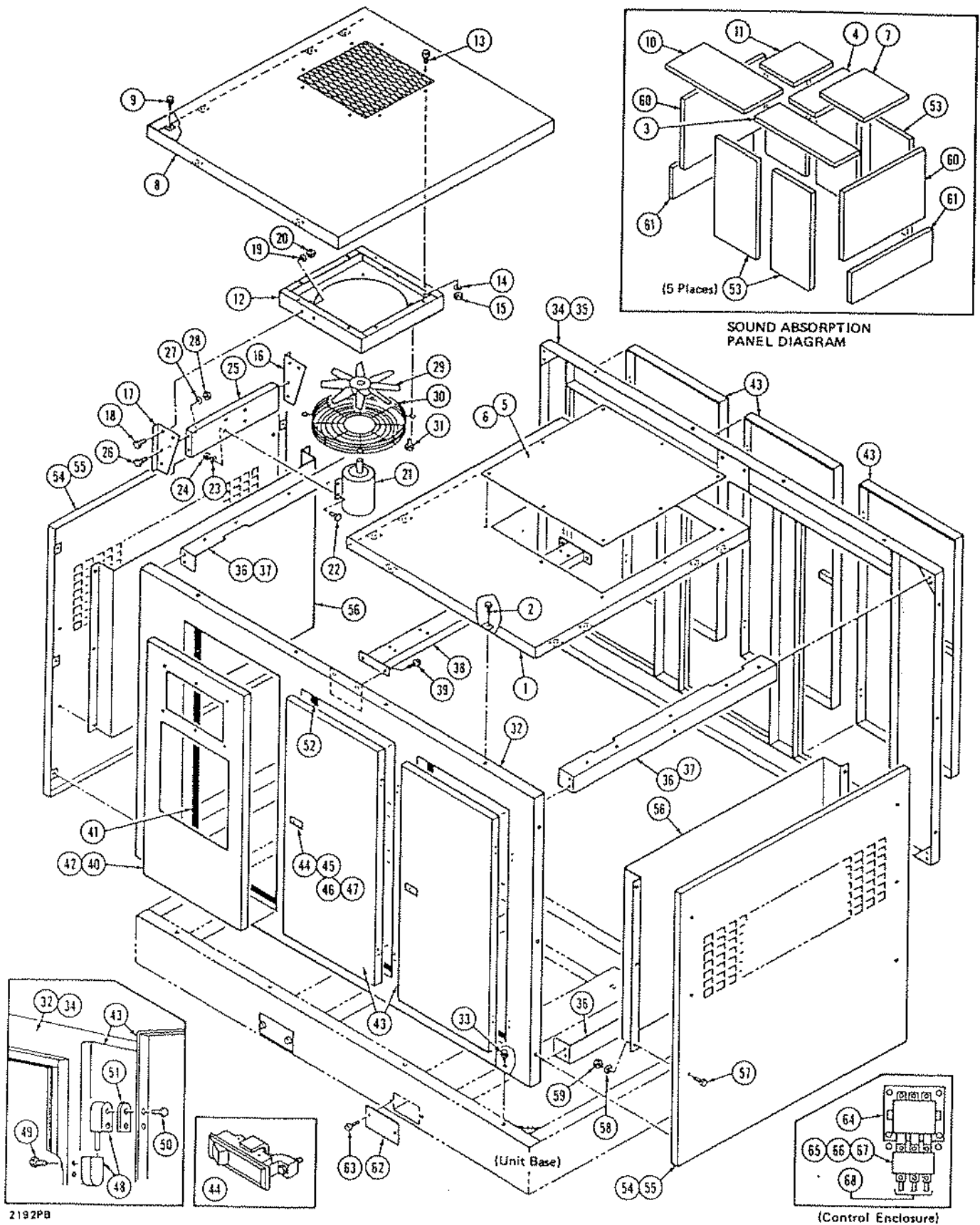
**PART NUMBERS**

WE200-250-300SS

Continued from previous page.

Ref.	Part Description	Qty.	STANDARD	STANDARD	STANDARD
			WE200SS	WE250SS	WE300SS
	<u>460 VOLT</u>		G118-1175 G118-1176 G28-569-6	G118-1175 G118-1176 G28-569-6	G118-1175 G118-1176 G28-569-6
28	MOTOR, ODP, Energy Efficient, Part Winding	1	107-865-68	107-865-70	107-865-72
	<u>575 VOLT</u>				
28	MOTOR, ODP, Energy Efficient, Part Winding	1	107-865-69	107-865-71	107-865-73
	<u>460 VOLT</u>				
28	MOTOR, TEFC	1	107-870-67	107-870-65	107-870-60
	<u>575 VOLT</u>				
28	MOTOR, TEFC	1	107-870-68	107-870-66	107-870-64
	AMMETER and TRANSFORMER Options - See Group 7				
	CAPACITOR, Motor, Optional TEFC & ODP		76-863 Series	■	■





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PARTS LIST  
GROUPS AND COMPONENTS

GROUP NO. 9 HOUSING

MODEL

WE200-250-300SS

PART NUMBERS

Ref.	Part Description	Qty.	PART NUMBERS	
			STANDARD	OPTIONAL
			G68-3079	LG68-3079
1	PANEL, Assembly	1	A68-3079	■
2	SCREW, Special	12	34-1512-2	■
3	FOAM, Sound Absorption	1		124-116-18
4	FOAM, Sound Absorption	1		124-116-19
5	COVER	1	14-1823	■
6	SCREW, Cap	8	02-1	■
7	FOAM, Sound Absorption	1		124-116-20
8	PANEL, Assembly	1	A68-3081	■
9	SCREW, Special	12	34-1512-2	■
10	FOAM, Sound Absorption	1		124-116-16
11	FOAM, Sound Absorption	1		124-116-17
12	SHROUD, Assembly	1	A201-324	■
13	SCREW, Cap	8	02-33	■
14	WASHER, Lock	8	05-51	■
15	NUT	8	04-103	■
16	BRACKET, Right Hand	1	39-6567	■
17	BRACKET, Left Hand	1	39-6568	■
18	SCREW, Cap	4	02-33	■
19	WASHER, Lock	4	05-51	■
20	NUT	4	04-103	■
21	MOTOR, Fan	1	107-938	■
22	SCREW, Cap	4	02-33	■
23	WASHER, Lock	4	05-51	■
24	NUT	4	04-103	■
25	SUPPORT, Motor, Assembly	1	A39-6565	■
26	SCREW, Cap	4	02-33	■
27	WASHER, Lock	4	05-51	■
28	NUT	4	04-103	■
29	FAN	1	42-319	■
30	GUARD, Fan	1	156-784	■
31	SCREW, Cap	4	02-2	■
32	SUPPORT, Housing	1	A39-6549	■
33	SCREW, Special	4	34-1512-1	■
34	SUPPORT, Housing	1	A39-6624	■
35	SCREW, Special	4	34-1512-1	■
36	SUPPORT, Assembly	4	A39-6554	■
37	SCREW, Special	16	34-1512	■
38	SUPPORT	1	A39-6558	■
39	SCREW, Special	4	34-1512	■
40	PANEL, Electrical Enclosure	1	A68-3114	■
41	SEAL, Strip	AR	125-909	■
42	SCREW, Special	4	34-1512-2	■
43	PANEL, Door	5	68-3076	■
44	LATCH, Door	5	178-158	■
45	SCREW, Special	5	03-137	■
46	NUT	10	04-27	■
47	WASHER, Special	5	20-1075	■
48	HINGE (Pin)	10	17-1309	■
49	SCREW, Special	20	34-1364-21	■
50	SCREW, Special	20	34-1364-22	■
51	SPACER, Door Hinge	10	22-1220	■

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# PARTS LIST GROUPS AND COMPONENTS

GROUP NO. 9 HOUSING

MODEL

WE200-250-300SS

PART NUMBERS

Continued from previous page.

Ref.	Part Description	Qty.	STANDARD	OPTIONAL
			G68-3079	1G68-3079
52	SEAL, Strip, Door	AR	125-921	■
53	FOAM, Sound Absorption	5		124-116-13
54	PANEL, End	2	A68-3078	■
55	SCREW, Special	16	34-1512-2	■
56	BAFFLE, Inlet	2	68-3116	■
57	SCREW, Special	12	34-1407-6	■
58	WASHER, Lock	12	05-25	■
59	NUT	12	04-27	■
60	FOAM, Sound Absorption	2		124-116-14
61	FOAM, Sound Absorption	2		124-116-15
62	COVER, Lifting Hole	4		14-1837
63	SCREW, Special	8		H34-579-2
64	SWITCH, Magnetic Starter	1	76-1083-1	■
65	SWITCH, Overload Relay	1	76-1083-28	■
66	SCREW, Special	2	34-1201-1	■
67	WASHER, Flat	2	06-64	■
68	WIRE, Motor Feed	AR	61-888-3	■

**PARTS LIST**  
**GROUPS AND COMPONENTS**

GROUP NO. 10 DECALS and LABELS

**MODEL**  
 WE200-250-300SS

**PART NUMBERS**

Ref.	Part Description	Qty.	STANDARD			
			662-1021			
	INSTRUCTIONS, General	1	62-1180			
	DECAL, "Drain Daily"	1	62-341			
	VOLTAGE, "200V"	1	H62-628			
	VOLTAGE, "230V"	1	H62-628-1			
	VOLTAGE, "460V"	AR	H62-628-2			
	VOLTAGE, "575V"	AR	H62-628-3			
	DECAL, Instruction, "Disconnect Power"	1	62-598			
	DECAL, Grounding Instructions	1	62-742			
	DECAL, "High Voltage"	1	62-1019			
	DECAL, Air Cleaner Element	1	62-1178			
	DECAL, Rotation	1	62-1059			
	DECAL, Corporate Mark	2	62-1150			
	DECAL, "Do Not Remove . . . . . . . . ."	1	62-839			
	DECAL, Add Oil . . . . .	1	62-1108			
	DECAL, Oil Filler	1	62-1109			
	DECAL, Rotation	1	62-1059			
	DECAL, Working Pressure	1	62-1118			
	DECAL, Lion	1	62-1151			
	DECAL, WE200SS	AR	62-1177-8			
	DECAL, WE250SS	AR	62-1177-9			
	DECAL, WE300SS	AR	62-1177-10			
	DECAL, Water Cooled Piping Diagram	1	62-1181			
	DECAL, "Econotrol"	1	62-1142			

PARTS LIST  
GROUPS AND COMPONENTS

GROUP NO. 11 OPTIONS AND ACCESSORIES

MODEL

PART NUMBERS

WE200-250-300SS

STANDARD

1G82-77

Ref.	Part Description	Qty.				
	HEATER, Moisture Separator	1	82-78			
	HOSE, Flexible Connection 2", Oil	AR	73-949-1			
	HOSE, Flexible Connection 3", Air	AR	73-988			
	MONITOR, Phase 190/240 Volt	AR	76-1102-1			
	MONITOR, Phase 430/480 Volt	AR	76-1102			
	HEATER, Oil Reservoir	1	82-77			
	FITTING, Conduit	1	188-128-1			
	BUSHING, Pipe	1	013-1069			
	FITTING, Conduit	1	188-95			
	CONDUIT	1	61-596-2			
	FITTING, Conduit	1	188-94			
	SEAL, O-Ring	2	125-715			
	NUT, Wire	2	121-170			
	SWITCH, Temperature	1	76-940-1			
	FITTING, Conduit	1	188-128			
	FITTING, Conduit	1	188-95			
	CONDUIT	1	61-596-2			
	FITTING, Conduit	1	188-94			
	SEAL, O-Ring	2	125-715			
	NUT, Wire	2	121-170			
	CABLE, Heater	AR	61-873			
	FITTING, Conduit	1	188-123			
	KIT, Wire Splice	1	61-875			
	SEAL, Electrical Insulating	1	125-862			
	KIT, Wire	1	61-875-1			
	SWITCH, Thermostat	1	76-883			
	BUSHING, Pipe	1	013-1069			
	FITTING, Conduit	2	188-94			
	SEAL, O-Ring	2	125-715			
	FITTING, Conduit	1	61-596-2			
	ENCLOSURE, Electrical	1	A68-1886-2			
	ENCLOSURE, Electrical	1	Inc. A to B			
	PLATE, Sub	1	68-1886-2--A			
	SWITCH, Relay	1	68-1886-3			
	SCREW	3	76-926			
	BLOCK, Fuse	1	03-1497			
	FUSE	1	139-247			
	SCREW	2	139-244-1			
	LAMP, Signal	2	03-1447			
	LENS, Lamp	2	160-82			
	LEGEND, "Sump Heater"	1	160-82-1			
	LEGEND, "Heat Cable"	1	62-1017-1			
	BLOCK, Terminal	2	62-1017-8			
	SCREW	2	121-157			
	WIRE, Red	AR	03-1497			
	WIRE, White	AR	61-888-1			
	WIRE, Black	AR	61-888-2			
	DECAL, Wire Marker	AR	61-888-3			
	CLAMP, Cable Tie	7	62-569			
	BASE, Clamp	1	83-659			
	DECAL, Wiring	1	83-659-3			
	WIRE, Red	AR	62-1037--B			
	WIRE, Black	AR	61-888-1			
		AR	61-888-3			